1771

Pishran Zamharir Aseman

Radiography TEST Report for Cryogenic / Vessel

Report No.	ZAM-005	Reference Standard:	EN13458-2	RT Device S/N:	1778	Density:	2-4	Received Dose(µsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date:	2026-10-02	RT Instruction No.	...	KV:	IR 192	Sensitivity:	1/2	0µsv	...	0	Rashid Naseri	1000
Radiography Date:	30/06/1405	RT Technique:		Source Power:	5 ci	Film Type:	MX125- PB-10	15µsv	PN11300002002	0	SAEED SAVADKOHI	1257
Request No.	NDT050404-3	SWSI ☑ DWSI ☐ DWDI ☐		Source Size:	2-2	Total Film Length:	40CM	15µsv	PN10990600	0	SINA NASERI	1165
Page:	1/1	IQI 10 - 16	SS ISO	Exposure Time:	60min	Spoiled Film:		10µsv	PC 532	0	MEHDI EBRAHIMPOR	1290

Number of locations:	1	Total request (inch diameter/film sheet):	40	Number of radiographic lesions:	1	Total radiographed (inch diameter/film sheet):	40CM	Start time:	18:00	End time:	3:00

Row	Joint No.	Line No.	Joint Name.	Plate	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	CAW-02	050404-Z10P10	WELD ON CAP	PL	6	40*1	135-155	SS304/304L	S08		GTAW-SMAW		NDT05040-		☑	☐	☐	☐	☐	
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Number of radiographed welds:	1	Total CM:	40CM	Total number of film sheets:	1

Legend: **P:** Prosity **CP:** Cluster porosity **LOP, IP:** Lack Of Penetration, Inadequate Penetration **UC:** UnderCut **SI:** Slag Inclusion **HB:** Hollow Bead **EP:** Excess Penetration **WH:** Worm Hole
C: Crack **CC:** Crater Crack **LOF, IF:** Lack Of Fusion, Incomplete Fusion **BT:** Burn Through **CL:** Cold Lap **MA:** MisAlignment **IC:** Internal Concavity **FM:** Film Mark

Sub-Contractor (NDT Contractor)		Qc Zamharir	Owner
Operator (Level II)	Technical Manager		
Name: Rashid Naseri Date: 10/07/1405 Sign:	Name: Sina Haji Maghsoudi Date: Sign:	Name: Date: Sign:	