joosh Zmaye jey NDT

1771

Pishran Zamharir Aseman

Radiography TEST Report for Cryogenic / Vessel

زمهریر ZAMHARIR

Report No.	ZAM-004	**Reference Standard:**	EN13458-2	**RT Device S/N:**	15064	**Density:**	2-4	**Received Dose(µsv)**	**Geiger**	**Dosimeter**	**Radiographer Name**	**Personnel Code**
Report Date:	2026-10-02	**RT Instruction No.**	…	**KV:**	IR 192	**Sensitivity:**	1/2	0µsv	…	0	Rashid Naseri	1000
Radiography Date:	26/06/1405	**RT Technique:**		**Source Power:**	66 ci	**Film Type:**	MX125- PB-10	40µsv	PN11300002002	0	SAEED SAVADKOHI	1257
Request No.	NDT050404-2	SWSI ☑ DWSI ☐ DWDI ☐		**Source Size:**	2-2	**Total Film Length:**	80CM	40µsv	PN10990600	0	SINA NASERI	1165
Page:	1/1	**IQI**	10 - 16 SS ISO	**Exposure Time:**	240min	**Spoiled Film:**		40µsv	PC 532	0	MEHDI EBRAHIMPOR	1290

Number of locations:	2	**Total request (inch diameter/film sheet):**	80	**Number of radiographic lesions:**	2	**Total radiographed (inch diameter/film sheet):**	80CM	**Start time:**	18:00	**End time:**	3:00		

Row	Joint No.	Line No.	Joint Name.	Plate	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1	Welder Stamp W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
1	CW-01	050404-Z10P10	CAP TO SHELL	PL	6~4	20*1	505-525	SS304/304L	S08		GTAW-SMAW		NDT05040		☑	☐	☐	☐	☐	
2	CAW-02	050404-Z10P10	CAP TO SHELL	PL	6	40*1.5	36-56,136-176	SS304/304L	S08		GTAW-SMAW		NDT05030		☑	☐	☐	☐	☐	
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Number of radiographed welds: 2 **Total CM:** 80CM **Total number of film sheets:** 2.5

Legend: **P:** Prosity **CP:** Cluster porosity **LOP, IP:** Lack Of Penetration, Inadequate Penetration **UC:** UnderCut **SI:** Slag Inclusion **HB:** Hollow Bead **EP:** Excess Penetration **WH:** Worm Hole
C: Crack **CC:** Crater Crack **LOF, IF:** Lack Of Fusion, Incomplete Fusion **BT:** Burn Through **CL:** Cold Lap **MA:** MisAlignment **IC:** Internal Concavity **FM:** Film Mark

Sub-Contractor (NDT Contractor)			
Operator (Level II)	**Technical Manager**		**Qc Zamharir**	**Owner**
Name: Rashid Naseri	Name: Sina Haji Maghsoudi		Name:	
Date: 10/07/1405	Date:		Date:	
Sign:	Sign:		Sign:	

Code: J-104-FO-09 **Revision:** 04 **Issue.Date:** 1400.11.02 **Rev.Date:** 1404.07.29