

Radiography TEST Report for Piping

Report No.		JNS- 8		Reference Standard:		ASME B 31.3		RT Device S/N:		243		Density:		2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code	
Report Date:		02/06/1405		RT Instruction No.		J-104-IN-33		KV:				Sensitivity:		1/2				...		0		یاور کریمی		1143	
Radiography Date:		28/05/1405		RT Technique:				Source Power:		67 ci		Film Type:		MX125- PB-10				...		0		احد رنیمی		1216	
Request No.		0		SWSI ☒ DWSI ☐ DWDI ☐				Source Size:		2-2		Total Film Length:		0CM				1226		0		مجدد فرهادی		1160	
Page:		1/2		IQI		6 - 12		Fe		DIN		Exposure Time:		min		Spoiled Film:		...		...		...			
Number of locations:				Total request (inch diameter/film sheet):		0		Number of radiographic lesions:		0		Total radiographed (inch diameter/film sheet):		(inch)		Start time:		2:00		End time:		5:00			
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark					
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Number of radiographed welds:		0		Total inch:		(inch)		Total number of film sheets:		0															
Legend:		P: Prosimy		CP: Cluster porosity		LOP, IP:Lack Of Penetration, Inadequate Penetration		UC:UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole									
		C: Crack		CC: Crater Crack		LOF, IF:Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark									
Sub-Contractor (NDT Contractor)								Operator (Level II)		Technical Manager		Owner													
Name: یاور کریمی								Name: سينا حاجي مقصودی				Name:													
Date: 02/06/1405								به دليل دو شبفت کار کردن تیم جوشکاری کار		Date:		Date: مینیمم شارژ تعلق میگیرد													
Sign:								از طرف کارفرما کنسل شد.		Sign:		Sign:													