

Radiography TEST Report for Piping

Report No.		JNS- 15		Reference Standard:		API 1104		RT Device S/N:		12875		Density:		2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code	
Report Date:		10/06/1405		RT Instruction No.		J-104-IN-28		KV:				Sensitivity:		1/2				...		0		یاور کریمی		1143	
Radiography Date:		06/06/1405		RT Technique:				Source Power:		30 ci		Film Type:		MX125- PB-10		0μsv		1219		0		اهد رنیمی		1216	
Request No.		0		SWSI ☒ DWSI ☐ DWDI ☐				Source Size:		2-2		Total Film Length:		0CM		0μsv		528		0		محمد دیماد		1147	
Page:		1/1		IQI		6 - 12		Fe		DIN		Exposure Time:				Spoiled Film:		...		...		...			
Number of locations:				Total request (inch diameter/film sheet):				Number of radiographic lesions:		0		Total radiographed (inch diameter/film sheet):		(inch)		Start time:		2:00		End time:		6:00			
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark					
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Number of radiographed welds:		0		Total inch:		(inch)		Total number of film sheets:		0															
Legend:		P: Prosimy		CP: Cluster porosity		LOP, IP:Lack Of Penetration, Inadequate Penetration		UC:UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole									
		C: Crack		CC: Crater Crack		LOF, IF:Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark									
Sub-Contractor (NDT Contractor)																									
Operator (Level II)								Technical Manager																	
Name: یاور کریمی								سینا حاجی مقصودی																	
Date: 10/06/1405								کار ار طرف کار فرما به دلیل حضور تیم جوشکاری و فاصله کم باتیم رادیوگرافی کنسل شد.																	
Sign:																									