

Radiography TEST Report for Piping

Report No.	ZK-150	Reference Standard:	ASME B 31.3	RT Device S/N:	243	Density:	2-4	Received Dose(μsv)		Gelger		Dosimeter		Radiographer Name		Personnel Code		
Report Date:	13/05/1405	RT Instruction No.	J-104-1N-33	KV:		Sensitivity:	1/2					0	0	باور کریمی		1143		
Radiography Date:	04/05/1405	RT Technique:		Source Power:	85 ci	Film Type:	MX125- PB-10		100μsv		PD-213	0	0	محمد فرهادی		1160		
Request No.	80	SWSI ☐	DWSI ☒	DWDI ☐	Source Size:	2-2	Total Film Length:	800CM	80μsv		1203	0	0	هوشنگ سلیمانی		1285		
Page:	1/1	IQI	6 - 12	Fe	DIN	Exposure Time:	180min	Spoiled Film:		---	---	---	---	---	---	---	---	
Number of locations:	3	Total request (inch diameter/film sheet):				84	Number of radiographic lesions:	3	Total radiographed (inch diameter/film sheet):				84(inch)	Start time:		20:00	End time:	2:00
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Rebake	Cut Out	Remark
1	6	30°-NG-002-165-FN02-PT	1838	30	19.05	40*7	ALL	CS	17*23		BW	80		☒	☐	☐	☐	
2	35	30°-NG-002-165-FN02-PT	1835	30	19.05	40*7	ALL	CS	17*23		BW	80		☒	☐	☐	☐	
3	27-1	24°-NG-002-847-FN02-PT	1839	24	15.88	40*6	ALL	CS	9*19		BW	80		☒	☐	☐	☐	
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