joosh maye jey NDT

1518

سکاف عسلویه -

VCS-CON-PL-PO-002 قرارداد

Radiography TEST Report for Pipeline

Report No.	SEK-min 01	Reference Standard:	API 1104	RT Device S/N:	1218	Density:	2-4	Received Dose(µsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date:	14/04/1405	RT Instruction No.	J-104-IN-28	KV:		Sensitivity:	1/2	0µsv	…	0	سید حمید موسوی	1234
Radiography Date:	04/04/1405	RT Technique:		Source Power:	20 ci	Film Type:	MX125- PB-10	0µsv	1226	0	رضا عبدلی	1179
Request No.	0	SWSI ☐ DWSI ☐ DWDI ☐		Source Size:	2-2	Total Film Length:	0CM	0µsv	608	0	ابوذر تاجمرادی	1110
Page:	1/1	IQI	6 - 12 Fe EN	Exposure Time:	min	Spoiled Film:		0µsv	528	0	محمد دیماد	1147

Number of locations:	17	Total request (inch diameter/film sheet):	510	Number of radiographic lesions:	0	Total radiographed (inch diameter/film sheet):	(inch)	Start time:	20:00	End time:	22:00

Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1	Welder Stamp W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
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Number of radiographed welds: 0 | Total inch: (inch) | Total number of film sheets: 0

Legend: **P:** Prosity | **CP:** Cluster porosity | **LOP, IP:** Lack Of Penetration, Inadequate Penetration | **UC:** UnderCut | **SI:** Slag Inclusion | **HB:** Hollow Bead | **EP:** Excess Penetration | **WH:** Worm Hole

C: Crack | **CC:** Crater Crack | **LOF, IF:** Lack Of Fusion, Incomplete Fusion | **BT:** Burn Through | **CL:** Cold Lap | **MA:** MisAlignment | **IC:** Internal Concavity | **FM:** Film Mark

Sub-Contractor (NDT Contractor)		
Operator (Level II)	**Technical Manager**	**Owner**
Name: سید حمید موسوی Date: 14/04/1405 Sign:	تیم رادیوگرافی در محل حضور پیدا کرده ولی به دلیل عدم اخذ پرمیت ،اجازه کار از سمت کارفرما صادر نشد	Name: سینا حاجی مقصودی Date: Sign:	Name: Date: Sign:	مینیمم شارژ ماهیانه تعلق میگیرد

Code: J-104-FO-09 **Revision:** 04 **Issue.Date:** 1400.11.02 **Rev.Date:** 1404.07.29