

		1518		سکاف عسلویه - قرارداد VCS-CON-PL-PO-002 Radiography TEST Report for Pipeline																
Report No. SEK-26		Reference Standard: ASME B 31.3		RT Device S/N: 243		Density: 2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code				
Report Date: 18/05/1405		RT Instruction No. J-104-IN-33		KV:		Sensitivity: 1/2		0μsv		...		0		سید حمید موسوی		1234				
Radiography Date: 17/05/1405		RT Technique: ☒ SWSI ☐ DWSI ☐ DWDI		Source Power: 75 ci		Film Type: MX125- PB-10		100μsv		608		0		رضا عبدلی		1179				
Request No. 25		SWSI ☒ DWSI ☐ DWDI ☐		Source Size: 2-2		Total Film Length: 1,040CM		70μsv		1226		0		مصطفی نادری		1124				
Page: 1/1		IQI 6 - 12 Fe EN		Exposure Time: 130min		Spoiled Film:		...		...		...		...		...				
Number of locations: 6		Total request (inch diameter/film sheet): 156		Number of radiographic lesions: 6		Total radiographed (inch diameter/film sheet): 156(inch)		Start time: 19:00		End time: 23:00										
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	1 Station	1		24	22.22	40*6	ALL	CS	2*4*6*7			BW	25		☒	☐	☐	☐	☐	
2	2 Station	1		24	22.22	40*6	ALL	CS	2*4*6*7			BW	25		☒	☐	☐	☐	☐	
3	3 Station	1		24	22.22	40*6	ALL	CS	2*4*6*7			BW	25		☒	☐	☐	☐	☐	
4	4 Station	1		24	22.22	40*6	ALL	CS	2*4*6*7			BW	25		☒	☐	☐	☐	☐	
5	2RP	OUTPUT-B / 2		30	28.8	40*1	10~20	CS	2*4*6*7			BW	25		☒	☐	☐	☐	☐	
6	5-ART	OUTPUT-B / 2		30	28.8	40*1	110~130	CS	2*4*6*7			BW	25		☒	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
Number of radiographed welds: 6		Total inch: 156(inch)		Total number of film sheets: 26																
Legend:		P: Proximity		CP: Cluster porosity		LOP, IP: Lack Of Penetration, Inadequate Penetration		UC: UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole				
		C: Crack		CC: Crater Crack		LOF, IF: Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark				
Operator (Level II)				Sub-Contractor (NDT Contractor)				Technical Manager				Owner								
Name: سید حمید موسوی				Name: سینا حاجی مقصودی								Name:								
Date: 18/05/1405				Date:								Date:								
Sign:				Sign:								Sign:								
Code: J-104-FO-09				Revision: 04				Issue.Date: 1400.11.02				Rev.Date: 1404.07.29								