

		1518		سکاف عسلویه - قرارداد VCS-CON-PL-PO-002 Radiography TEST Report for Pipeline																
Report No. SEK-18		Reference Standard: API 1104		RT Device S/N: 1218		Density: 2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code				
Report Date: 03/05/1405		RT Instruction No. J-104-IN-28		KV:		Sensitivity: 1/2		0μsv		...		0		یاور کریمی		1143				
Radiography Date: 31/04/1405		RT Technique: ☒ SWSI ☐ DWSI ☐ DWDI		Source Power: 15 ci		Film Type: MX125- PB-10		50μsv		1122		0		ابوذر تاجمردادی		1110				
Request No. 16		Source Size: 2-2		Total Film Length: 240CM		50μsv		603		0		علی شریفی		1112						
Page: 1/1		IQI 6 - 12 Fe EN		Exposure Time: 105min		Spoiled Film: ...		...		...		...		...						
Number of locations: 7		Total request (inch diameter/film sheet): 210		Number of radiographic lesions: 6		Total radiographed (inch diameter/film sheet): 180(inch)		Start time: 20:00		End time: 4:00										
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	10 RT	SEC. 4		30	30	30*1	120~153	CS	2*4*6*7			BW	16		☒	☐	☐	☐	☐	
2	13 RS RT	SEC. 4		30	30	30*2	90~100/110~134	CS	2*4*6*7			BW	16		☒	☐	☐	☐	☐	
3	14 RS RT	SEC. 4		30	30	30*2	115~135/225~0	CS	2*4*6*7			BW	16		☒	☐	☐	☐	☐	
4	6 RS	SEC. 4		30	28.8	30*1	70~90	CS	2*4*6*7			BW	15		☒	☐	☐	☐	☐	
5	11 RS	SEC. 1		30	28.8	30*1	90~110	CS	2*4*6*7			BW	15		☒	☐	☐	☐	☐	
6	12 RS	SEC. 1		30	28.8	30*1	90~110	CS	2*4*6*7			BW	15		☒	☐	☐	☐	☐	
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Number of radiographed welds: 6		Total inch: 180(inch)		Total number of film sheets: 8																
Legend:		P: Proximity		CP: Cluster porosity		LOP, IP: Lack Of Penetration, Inadequate Penetration		UC: UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole				
		C: Crack		CC: Crater Crack		LOF, IF: Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark				
Operator (Level II)				Sub-Contractor (NDT Contractor)				Technical Manager				Owner								
Name: یاور کریمی				Name: سینا حاجی مقصودی								Name:								
Date: 03/05/1405				بدلیل جابجایی در دو سگشن و عدم داربست و تخته ریزی درخواست صفر نشد								Date:								
Sign:				Date:								Sign:								