joosh maye iey

1751

سات- خط لوله "24 متانول

Radiography TEST Report for Pipeline

Report No.	KSM-SAT-111	**Reference Standard:**	API 1104	**RT Device S/N:**	1912	**Density:**	2-4	**Received Dose(μsv)**	**Geiger**	**Dosimeter**	**Radiographer Name** / **Personnel Code**
Report Date:	14/05/1405	**RT Instruction No.**	J-104-IN-28	**KV:**		**Sensitivity:**	1/2		...	0	رضا خادم‌پور / 1111
Radiography Date:	11/05/1405	**RT Technique:**		**Source Power:**	13 ci	**Film Type:**	MX125-PB-10	0μsv	pc-531	0	محمد امین قوتی / 1244
Request No.	SAT-RQ-099	SWSI ☐ DWSI ☑ DWDI ☐		**Source Size:**	2-2	**Total Film Length:**	0CM	0μsv	PC-529	0	مجتبی بهزادی / 1276
Page:	1/1	**IQI**	10 - 16 Fe EN	**Exposure Time:**		**Spoiled Film:**			---	---	---

Number of locations:	0	**Total request (inch diameter/Film sheet):**	0	**Number of radiographic lesions:**	0	**Total radiographed (inch diameter/Film sheet):**	(inch)	**Start time:**	21:00	**End time:**	

Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1	Welder Stamp W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Reake	Cut-Out	Remark
0						*							SAT-RQ-0		☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
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0						*									☐	☐	☐	☐	☐	

Number of radiographed welds: 0 **Total inch:** (inch) **Total number of film sheets:** 0

Legend: **P:** Prosity **CP:** Cluster porosity **LOP, IP:** Lack Of Penetration, Inadequate Penetration **UC:** UnderCut **SI:** Slag Inclusion **HB:** Hollow Bead **EP:** Excess Penetration **WH:** Worm Hole **C:** Crack **CC:** Crater Crack **LOF, IF:** Lack Of Fusion, Incomplete Fusion **BT:** Burn Through **CL:** Cold Lap **MA:** Mis Alignment **IC:** Internal Concavity **FM:** Film Mark

Sub-Contractor (NDT Contractor)		
Operator (Level II)	**Technical Manager**	**Owner**
Name: رضا خادم پور	Name: سینا حاجی مقصودی	Name:
Date: 14/05/1405	Date:	Date:
Sign:	Sign:	Sign:

به دلیل نبود درخواست رادیوگرافی انجام نشد
مینیمم شارژ تعلق می گیرد

مینیمم شارژ تعلق میگیرد