joosh zmaye jey NDT

1646

پترو پارس قدرت- PPG-KIM-AG-069-1403

Radiography TEST Report for Piping

PETRO PARS GHODRAT

Report No.	KSM-M2-707	**Reference Standard:**	ASME B 31.3	**RT Device S/N:**	1912	**Density:**	2-4	**Received Dose(μsv)**		**Geiger**		**Dosimeter**	**Radiographer Name**		**Personnel Code**		
Report Date:	14/05/1405	**RT Instruction No.**	J-104-IN-33	**KV:**		**Sensitivity:**	1/2			...		0	رضا خادم پور		1111		
Radiography Date:	09/05/1405	**RT Technique:**		**Source Power:**	15 ci	**Film Type:**	MX125-PB-10	0μsv		1204		0	محمد امین نوری		1244		
Request No.	0	SWSI ☐ DWSI ☐ DWDI ☑		**Source Size:**	2-2	**Total Film Length:**	0CM	0μsv		PC-529		0	مجتبی بهزادی		1276		
Page:	1/1	**IQI**	10 - 16 Fe EN	**Exposure Time:**		**Spoiled Film:**				...		---	...				

Number of locations:	0	**Total request (inch diameter/film sheet):**	0	**Number of radiographic lesions:**	0	**Total radiographed (inch diameter/film sheet):**		(inch)	**Start time:**		**End time:**						

Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1	Welder Stamp W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Redoke	Cut-Out	Remark
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
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Number of radiographed welds: 0 **Total inch:** (inch) **Total number of film sheets:** 0

Legend: **P:** Prosity **C:** Crack **CP:** Cluster porosity **CC:** Crater Crack **LOP, IP:** Lack Of Penetration, Inadequate Penetration **LOF, IF:** Lack Of Fusion, Incomplete Fusion **UC:** UnderCut **BT:** Burn Through **SI:** Slag Inclusion **CL:** Cold Lap **HB:** Hollow Bead **MA:** MisAlignment **EP:** Excess Penetration **IC:** Internal Concavity **WH:** Worm Hole **FM:** Film Mark

Sub-Contractor (NDT Contractor)		Technical Manager		Owner	
Name:	رضا خادم پور	Name:	سینا حاجی مقصودی	Name:	
Date:	14/05/1405	Date:		Date:	
Sign:		Sign:		Sign:	

بدلیل عدم صدور درخواست از طرف هیچ یک از شرکتهای زیر مجموعه کیمیا صنعت در سایت رادیوگرافی انجام نگردید . و مبنیمم شارژ تعلق میگیرد.