joosh maye jey NDT

1646

پترو پارس قدرت- PPG-KIM-AG-069-1403

Radiography TEST Report for Piping

PETRO PARS GHODRAT

Report No.	KSM-M2-705	**Reference Standard:**	ASME B 31.3	**RT Device S/N:**	1912	**Density:**	2-4	**Received Dose(μsv)**		**Geiger**	**Dosimeter**	**Radiographer Name**	**Personnel Code**
Report Date:	14/05/1405	**RT Instruction No.**	J-104-IN-33	**KV:**		**Sensitivity:**	1/2			...	0	هومان نادری	1205
Radiography Date:	02/05/1405	**RT Technique:**		**Source Power:**	15 ci	**Film Type:**	MX125- P8-10		20μsv	PC-534	0	مهدی تاکی	1159
Request No.	RQ-M2-304	SWSI ☐ DWSI ☐	DWDI ☑	**Source Size:**	2-2	**Total Film Length:**	150CM		20μsv	PC-531	0	شهاج خسرویان	1109
Page:	1/1	**IQI**	10 - 16 Fe EN	**Exposure Time:**	40min	**Spoiled Film:**				...	...	...	

Number of locations:	5	**Total request (inch diameter/film sheet):**	10	**Number of radiographic lesions:**	5	**Total radiographed (inch diameter/film sheet):**	10(inch)	**Start time:**	20:30	**End time:** 23:00

Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Siæ	Segment	Material	Welder Stamp W1	Welder Stamp W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Reake	Cut-Out	Remark
1	014-1	CWS-102008	P-0361	2	5.54	15*2		CS	GWP-085				RQ-M2-30		☑	☐	☐	☐	☐	
2	14	CWR-102002	P-0362	2	5.54	15*2		CS	GWP-085				RQ-M2-30		☑	☐	☐	☐	☐	
3	16	CWR-102002	P-0363	2	5.54	15*2		CS	GWP-085				RQ-M2-30		☑	☐	☐	☐	☐	
4	16	CWS-102008	P-0364	2	5.54	15*2		CS	GWP-072				RQ-M2-30		☑	☐	☐	☐	☐	
5	013-1	UW-102018	P-0365	2	5.54	15*2		CS	GWP-085				RQ-M2-30		☑	☐	☐	☐	☐	
6						"									☐	☐	☐	☐	☐	
7						"									☐	☐	☐	☐	☐	
8						"									☐	☐	☐	☐	☐	
9						"									☐	☐	☐	☐	☐	
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14						"									☐	☐	☐	☐	☐	
15						"									☐	☐	☐	☐	☐	
16						"									☐	☐	☐	☐	☐	
17						"									☐	☐	☐	☐	☐	
18						"									☐	☐	☐	☐	☐	
19						"									☐	☐	☐	☐	☐	
20						"									☐	☐	☐	☐	☐	

Number of radiographed welds:	5	**Total inch:**	10(inch)	**Total number of film sheets:** 10

Legend:
P: Prosity **CP:** Cluster porosity **LOP, IP:** Lack Of Penetration, Inadequate Penetration **UC:** UnderCut **SI:** Slag Inclusion **HB:** Hollow Bead **EP:** Excess Penetration **WH:** Worm Hole
C: Crack **CC:** Crater Crack **LOF, IF:** Lack Of Fusion, Incomplete Fusion **BT:** Burn Through **CL:** Cold Lap **MA:** MisAlignment **IC:** Internal Concavity **FM:** Film Mark

Sub-Contractor (NDT Contractor)			Owner
Operator (Level II)	**Technical Manager**		
Name: هومان نادری	Name: سینا حاجی مقصودی		Name:
Date: 14/05/1405	Date:		Date:
Sign:	Sign:		Sign:

مینیم شارژ ماهیانه تعلق میگیرد