

Radiography Test Report for Piping

Report No.	KSM-MI-728	Reference Standard:	ASME B 31.3	RT Device SN:	212	Density:	2-4	Received Date(gv)	Geiger	Dosimeter	Radiographer Name	Personal Code						
Report Date:	19/04/1405	RT Instruction No.	J-104-EN-33	RT Technique:	AS	Sensitivity:	1/2	...	...	0	رضا خادم پور	1111						
Radiography Date:	14/04/1405	Source Power:	48 cl	Film Type:	MX125-PB-38	Source Size:	2-2	80psv	PC-524	0	بهادر حاجی	1139						
Request No.	RQ-MI-331	SWS: ☐	DWS: ☒	DWD: ☐	Source Size:	2-2	Total Film Length:	1.276CM	50psv	1206	محمد امین کوی	1244						
Page:	1/1	IQI	10 - 16	Fe	EN	Exposure Time:	150min	Spoiled Film:	36CM	...	...	...						
Number of locations:	16	Total request (inch diameter/film sheet):	128	Number of radiographic lesions:	15	Total radiographed (inch diameter/film sheet):	112(inch)	Start time:	21:00	End time:	4:55							
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reheat	Re-cut	Remark
1	10RWE	RCG-12069	M1-1192PDRWE	6	7.11	24*3		SS	GWS-001			RQ-MI-33		☒	☐	☐	☐	
2	15	HBW-34069	M1-3256RC	3	11.13	15*3		CS	GWS-066			RQ-MI-33		☒	☐	☐	☐	
3	14	HBW-34069	M1-3257RC	3	11.13	15*3		CS	GWS-001			RQ-MI-33		☒	☐	☐	☐	
4	48	CIW-06005	M1-4558 RP2, RP2	12	8.38	40*1		SS	GWS-060			RQ-MI-33		☒	☐	☐	☐	
5	3RWE	RCG-12074	M1-4661	6	7.11	24*3		SS	GWS-001			RQ-MI-33		☒	☐	☐	☐	
6	1,1	FLG-33021	M1-4662	36	12.7	40*9		CS	GWS-028	-82		RQ-MI-33		☒	☐	☐	☐	
7	1	H1002-PIPE PS2/PS3	M1-4663	16	18.26	27*6		SS	GWS-028	-18		RQ-MI-33		☒	☐	☐	☐	
8	2	HBW-34068	M1-4665	4	17.12	15*4		CS	GWS-057			RQ-MI-33		☒	☐	☐	☐	
9	4	HBW-34068	M1-4666	4	17.12	15*4		CS	GWS-080			RQ-MI-33		☒	☐	☐	☐	
10	5	HBW-34068	M1-4667	4	17.12	15*4		CS	GWS-080			RQ-MI-33		☒	☐	☐	☐	
11	6	HBW-34068	M1-4668	4	17.12	15*4		CS	GWS-080			RQ-MI-33		☒	☐	☐	☐	
12	8	HBW-34068	M1-4669	4	17.12	15*4		CS	GWS-080			RQ-MI-33		☒	☐	☐	☐	
13	9	HBW-34068	M1-4670	4	17.12	15*4		CS	GWS-080			RQ-MI-33		☒	☐	☐	☐	
14	5	PML-112061	S-0395	3	6.02	15*3		CS	GWS-018			RQ-MI-33		☒	☐	☐	☐	
15	13	PML-112061	S-0396	3	3.91	15*3		CS	GWS-018			RQ-MI-8		☒	☐	☐	☐	
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