

Radiography TEST Report for Piping

Report No.	KSM-ASU-937	Reference Standard:	ASME B 31.3	RT Device S/N:	212	Density:	2-4	Received Dose(μsv)		Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date:	13/04/1405	RT Instruction No.	J-104-IN-33	KV:		Sensitivity:	1/2		...		0	هومان نادری	1205
Radiography Date:	04/04/1405	RT Technique:		Source Power:	54 ci	Film Type:	MX125- PB-10	0μsv		PC-534	0	مهدی تابانی	1159
Request No.	0	SWSI ☐	DWSI ☐	DWDI ☐	Source Size:	2 mm	Total Film Length:	0CM	0μsv	1204	0	محمد امین تونی	1244
Page:	1/1	IQI	10 - 16	Fe	EN	Exposure Time:	min	Spoiled Film:		...	...	...	

Number of locations:		19	Total request (inch diameter/film sheet):		150	Number of radiographic lesions:		0	Total radiographed (inch diameter/film sheet):				(inch)	Start time:	20:30	End time:		2:00		
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
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Number of radiographed welds:		0	Total inch:		(inch)	Total number of film sheets:		0			
Legend:	P: Proximity	CP: Cluster porosity	LOP, IP: Lack Of Penetration, Inadequate Penetration			UC: Under Cut		SI: Slag Inclusion	HB: Hollow Bead	EP: Excess Penetration	WH: Worm Hole
	C: Crack	CC: Crater Crack	LOF, IF: Lack Of Fusion, Incomplete Fusion			BT: Burn Through		CL: Cold Lap	MA: Misalignment	IC: Internal Concavity	FM: Film Mark
Sub-Contractor (NDT Contractor)							Owner				
Operator (Level II)			Technical Manager								
Name:	هومان نادری			Name:	سینا حاجی مقصودی			Name:			
Date:	13/04/1405			Date:				Date:	مینیم شارژ تعلق میگیرد		
Sign:				Sign:				Sign:			