

Radiography TEST Report for Piping

Report No.	KSM-ASU-930	Reference Standard:	ASME B 31.3	RT Device S/N:	212	Density:	2-4	Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code				
Report Date:	02/04/1405	RT Instruction No.	J-104-IN-33	KV:		Sensitivity:	1/2			...		0		هومان نادری		1205				
Radiography Date:	31/03/1405	RT Technique:		Source Power:	55 ci	Film Type:	MX125- PB-10	20μsv		PC-534		0		مهدی تابانی		1159				
Request No.	SSA-RQ-518	SWSI ☒ DWSI ☒ DWDI ☐		Source Size:	2 mm	Total Film Length:	1,224CM	15μsv		1204		0		محمد امین نونی		1244				
Page:	1/1	IQI	10 - 16 Fe EN	Exposure Time:	40min	Spoiled Film:				...		...		...						
Number of locations:	15	Total request (inch diameter/film sheet):	150	Number of radiographic lesions:	8	Total radiographed (inch diameter/film sheet):	122(inch)	Start time:		21:00		End time:		0:00						
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	19	DSW-22-04-030	UTA-118	24	6.35	40*6		SS	GWC-47	-26			SSA-RQ-518		☒	☐	☐	☐	☐	
2	4	DMW-45-04-001	UTA-115	18	4.78	30*6		SS	GWC-47	-26			SSA-RQ-518		☒	☐	☐	☐	☐	
3	47	DMW-45-04-001	UTA-117	18	4.78	30*6		SS	GWC-47	-26			SSA-RQ-518		☒	☐	☐	☐	☐	
4	91	DMW-45-04-001	UTA-116	14	4.78	24*6		SS	GWC-47	-26			SSA-RQ-518		☒	☐	☐	☐	☐	
5	13	LO-711751	ASU-1909	12	4.57	40*3		SS	GWC-47	-26			SSA-RQ-518		☒	☐	☐	☐	☐	
6	3	LO-711751A	ASU-1912	12	4.57	40*3		SS	GWC-26				SSA-RQ-518		☒	☐	☐	☐	☐	
7	5	LO-711751A	ASU-1910	12	4.57	40*3		SS	GWC-26				SSA-RQ-518		☒	☐	☐	☐	☐	
8	2	LO-711751B	ASU-1911	12	4.57	40*3		SS	GWC-47				SSA-RQ-518		☒	☐	☐	☐	☐	
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