

Radiography TEST Report for Piping

Report No.	HOMA-226	Reference Standard:	ASME B 31.3	RT Device S/N:	12689+243	Density:	2-4	Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code				
Report Date:	25/05/1405	RT Instruction No.	J-104-IN-33	KV:		Sensitivity:	1/2			...		0		سید حمید موسوی		1234				
Radiography Date:	23/05/1405	RT Technique:		Source Power:	105 ci	Film Type:	FUJ150-PB-10			80μsv		1122		ابوذر تاجمردادی		1110				
Request No.	494	SWSI ☐ DWSI ☒ DWDI ☒		Source Size:	2-2	Total Film Length:	810CM			80μsv		606		رضا آسیایی		1252				
Page:	1/1	IQI	10 - 16 Fe DIN	Exposure Time:	380min	Spoiled Film:				...		...		...						
Number of locations:	23	Total request (inch diameter/film sheet):	240	Number of radiographic lesions:	8	Total radiographed (inch diameter/film sheet):	182(inch)	Start time:		21:00		End time:		4:00						
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	1A	GAS-1204157-GN28-24-P	5986	24	24.61	40*6	ALL		2	7		BW	494		☒	☐	☐	☐	☐	
2	1B	GAS-1204157-GN28-24-P	5987	24	24.61	40*6	ALL		2	7		BW	494		☒	☐	☐	☐	☐	
3	48	GAS-1204157-GN28-24-P	671RT	24	24.61	30*1	11		2	9		BW	494		☒	☐	☐	☐	☐	
4	53	GAS-1204157-GN28-24-P	675RSH	24	24.61	30*1	180-190		21	22		BW	492		☒	☐	☐	☐	☐	
5	2N	HCB-1150090-FN27-32-P	2068RSH	32	22.23	40*1	100-130		21	23		BW	492		☒	☐	☐	☐	☐	
6	17	HCB-1150090-FN27-32-P	2240RSH	32	14.27	40*2	200-0		21	32		BW	493		☒	☐	☐	☐	☐	
7	5	GAS-1205041-GN28-12-P	6161	12	#REF!	40*3	ALL		23			BW	499		☒	☐	☐	☐	☐	
8	58	GAS-1205051-HN28-10-IS	975RP	10	15.09	30*1	0-2		104			BW	498		☒	☐	☐	☐	☐	
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