

Radiography TEST Report for Piping

Report No.	HOMA-204	Reference Standard:	ASME B 31.3	RT Device S/N:	12689	Density:	2-4	Received Dose(μsv)		Gelger		Dosimeter		Radiographer Name	Personnel Code			
Report Date:	13/05/1405	RT Instruction No.	J-104-IN-33	KV:		Sensitivity:	1/2					0		سید حمید موسوی	1234			
Radiography Date:	1/05/1405	RT Technique:		Source Power:	42 ci	Film Type:	FUJIFILM-NF-10	50μsv		FS-536	0			آذر زائوسی	1216			
Request No.	476	SWSI ☐	DWSI ☐	DWDI ☒	Source Size:	2-2	Total Film Length:	2,430CM	50μsv	FS-606	0			سید مسعود موسوی	1144			
Page:	1/1	IQI	10 - 16	Fe	DIN	Exposure Time:	300min	Spoiled Film:	80CM	1212	0			مسائل اخذی	1281			
Number of locations:	18	Total request (inch diameter/film sheet):			483	Number of radiographic lesions:	9	Total radiographed (inch diameter/film sheet):			386(inch)	Start time:	22:00	End time:	5:00			
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Rebake	Cut Out	Remark
1	5RW	HC8-1150092-FN27-48-P	2286RS	48	30.18	40*1	70-100	CS	2	7	BW	476		☒	☐	☐	☐	
2	2RW	GAS-1134063-CN28-2-P	5495CO	2	5.54	15*2	ALL	CS	129		BW	477		☒	☐	☐	☐	
3	3RW	HC8-1150151-FN27-48-P	4598RP	48	32.5	40*1	202	CS	104		BW	478		☒	☐	☐	☐	
4	6RW	HC8-1150151-FN27-48-P	4600	48	32.5	40*11	ALL	CS	106	102	BW	478		☒	☐	☐	☐	
5	7RW	HC8-1150151-FN27-48-P	4601	48	32.5	40*11	ALL	CS	106	102	BW	478		☒	☐	☐	☐	
6	2RW	HC8-1150151-FN27-48-P	4855	48	30.18	40*11	ALL	CS	65	95	BW	478		☒	☐	☐	☐	
7	5RW	HC8-1150151-FN27-48-P	4856	48	#REF!	40*11	ALL	CS	95	96	BW	478		☒	☐	☐	☐	
8	8RW	HC8-1150151-FN27-48-P	4857	48	30.18	40*11	ALL	CS	65	95	BW	478		☒	☐	☐	☐	
9	20RW	HC8-1150151-FN27-48-P	4861RP	48	32.5	40*1	354-355	CS	67		BW	478		☒	☐	☐	☐	
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