

Radiography TEST Report for Piping

Report No.	HOMA-180	Reference Standard:	ASME B 31.3	RT Device S/N:	183	Density:	2-4	Received Dose(μsv)		Gelger		Dosimeter		Radiographer Name		Personnel Code		
Report Date:	13/04/1405	RT Instruction No.	J-104-IN-33	KV:		Sensitivity:	1/2			...		0		رشید ناصری پهنی		1000		
Radiography Date:	08/04/1405	RT Technique:		Source Power:	52 ci	Film Type:	FUJIEB-NF-10		70μsv			0		آذر رانسی		1216		
Request No.	456	SW/SI ☐	DWSI ☒	DWDI ☒	Source Size:	2-2	Total Film Length:	996CM	50μsv			PC-536	0	کرامت آله صدیقی		1123		
Page:	1/1	IQI	10 - 16	SS	DIN	Exposure Time:	240min	Spoiled Film:		...	...	...	...	...	...	...	...	
Number of locations:	10	Total request (inch diameter/film sheet):			118	Number of radiographic lesions:		10	Total radiographed (inch diameter/film sheet):		98(inch)	Start time:		21:00	End time:		4:00	
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Recheck	Out-Of-Order	Remark
1	10B	GAS-1150079-FN27-8"-P	4384RP	8	8.18	30*3	ALL	CS	15			456		☒	☐	☐	☐	
2	8B	GAS-1150079-FN27-8"-P	4390RP	8	8.18	30*1		CS	15			456		☒	☐	☐	☐	
3	23RW	GAS-1150084-FN27-6"-P	4973	6	7.11	24*3	ALL	CS	127			456		☒	☐	☐	☐	
4	22B	GAS-1150084-FN27-6"-P	4974	6	7.11	24*3	ALL	CS	127			456		☒	☐	☐	☐	
5	25RW	GAS-1150084-FN27-6"-P	4975	6	7.11	24*3	ALL	CS	127			456		☒	☐	☐	☐	
6	10RW	GAS-1150083-FN27-10"-P	4976	10	9.27	35*3	ALL	CS	120			456		☒	☐	☐	☐	
7	19RW	GAS-1150083-FN27-10"-P	4977	10	9.27	35*3	ALL	CS	120			456		☒	☐	☐	☐	
8	19A	GAS-1150083-FN27-10"-P	4978	10	9.27	35*3	ALL	CS	120			456		☒	☐	☐	☐	
9	21RW	GAS-1150083-FN27-10"-P	4979	10	9.27	35*3	ALL	CS	120			456		☒	☐	☐	☐	
10	30	GAS-1131070-GN28-24"-P	4980	24	24.61	40*6	ALL	CS	68	70		456		☒	☐	☐	☐	
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