

Radiography TEST Report for Piping

Report No. HOMA-180	Reference Standard: ASME B 31.3	RT Device S/N: 12689	Density: 2-4	Received Dose(μsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code										
Report Date: 13/04/1405	RT Instruction No. J-104-IN-33	KV:	Sensitivity: 1/2		...	0	رشید ناصری پاشی	1000										
Radiography Date: 08/04/1405	RT Technique:	Source Power: 53 ci	Film Type: FUJIFILM-NF-10	150μsv	1212	0	سعادت احمدی	1281										
Request No. 456	SWSI ☐ DWSI ☒ DWDI ☒	Source Size: 2-2	Total Film Length: 709CM	150μsv	536	0	ناصر کاسمی	1284										
Page: 1/1	IQI 10 - 16	Fe DIN	Exposure Time: 150min	Spoiled Film:	...	...	...											
Number of locations: 24	Total request (inch diameter/film sheet): 141		Number of radiographic lesions: 9	Total radiographed (inch diameter/film sheet): 130(inch)		Start time:	21:00	End time: 5:00										
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1 W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repeat	Rebake	Cut Out	Remark
1	1	FW-3340002-AN06-6"-P	4968	6	7.11	24*3	ALL	CS	68			456		☒	☐	☐	☐	
2	7	FW-3340002-AN06-6"-P	4969	6	7.11	24*3	ALL	CS	68			456		☒	☐	☐	☐	
3	4	FW-3340001-AN06-10"-P	2316RS	14	6.35	20*1	50/60	CS	7			456	مربوط به پیندار قبلی RS	☒	☐	☐	☐	
4	6	FW-3340001-AN06-10"-P	2328RS	10	6.35	30*1	0-20	CS	2			456	مربوط به پیندار قبلی RS	☒	☐	☐	☐	
5	4	FW-3216022-AN06-16"-P	477RP	16	7.92	40*3	129/17-30/33-	CS	67			456		☒	☐	☐	☐	
6	4RW	HCB-1150151-FN27-48"-P	4599RP	48	32.5	40*2	148-150/179	CS	104			456		☒	☐	☐	☐	
7	4A	GAS-1150082-FN27-10"-P	4970	10	9.27	35*3	ALL	CS	127			456		☒	☐	☐	☐	
8	8B	GAS-1150082-FN27-10"-P	4971	10	9.27	35*3	ALL	CS	127			456		☒	☐	☐	☐	
9	10RW	GAS-1150082-FN27-10"-P	4972	10	9.27	35*3	ALL	CS	127			456		☒	☐	☐	☐	
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