

Radiography TEST Report for Piping

Report No.	HOMA-177	Reference Standard:	ASME B 31.3	RT Device S/N:	12689	Density:	2-4	Received Dose(μsv)		Gelger	Dosimeter	Radiographer Name	Personnel Code					
Report Date:	13/04/1405	RT Instruction No.	J-104-1N-33	KV:		Sensitivity:	1/2		...	0		علی نایخون	1230					
Radiography Date:	05/04/1405	RT Technique:		Source Power:	54 ci	Film Type:	FUJIEB-NF-10	50μsv	PN-1122	0		سعادت احمدی	1281					
Request No.	453	SWSI ☐	DWSI ☒	DWDI ☒	Source Size:	2-2	Total Film Length:	2,280CM	50μsv	1212	0	ناصر کاشانی	1284					
Page:	1/1	IQI	10 - 16	Fe	DIN	Exposure Time:	300min	Spoiled Film:	...	...	...	...	...					
Number of locations:	7	Total request (inch diameter/film sheet):			240	Number of radiographic lesions:	7	Total radiographed (inch diameter/film sheet):			240(inch)	Start time:	19:00	End time:	3:00			
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Rebake	Cut Out	Remark
1	25RW	HC8-1150151-FN27-48"-P	4863	24	17.48	40*6	ALL	CS	65-95			453		☒	☐	☐	☐	
2	40RW	HC8-1150151-FN27-48"-P	4864	48	32.5	40*11	ALL	CS	65-95			453		☒	☐	☐	☐	
3	41RW	HC8-1150151-FN27-48"-P	4865	24	17.48	40*6	ALL	CS	65-95			453		☒	☐	☐	☐	
4	62RW	HC8-1150151-FN27-48"-P	4866	24	17.48	40*6	ALL	CS	65-95			453		☒	☐	☐	☐	
5	84RW	HC8-1150151-FN27-48"-P	4867	24	17.48	40*6	ALL	CS	65-95			453		☒	☐	☐	☐	
6	1RW	HC8-1150151-FN27-48"-P	4854	48	32.5	40*11	ALL	CS	106-107			452		☒	☐	☐	☐	
7	2RW	HC8-1150151-FN27-48"-P	4855	48	30.18	40*11	ALL	CS	65-95			452		☒	☐	☐	☐	
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