

Radiography TEST Report for Piping

Report No.	HOMA-176	Reference Standard:	ASME B 31.3	RT Device S/N:	12689	Density:	2.4	Received Dose(μsv)		Gelger	Dosimeter	Radiographer Name	Personnel Code					
Report Date:	13/04/1405	RT Instruction No.	J-104-1N-33	KV:		Sensitivity:	1/2			...	0	علی نایخون	1230					
Radiography Date:	04/04/1405	RT Technique:		Source Power:	55 ci	Film Type:	FUJIEB-NF-10	50μsv	PN-1122	0	ساعات الحادی	1281						
Request No.	452	SWSI ☐	DWSI ☒	DWDI ☒	Source Size:	2-2	Total Film Length:	2,640CM	50μsv	1212	0	ناصر کاسمی	1284					
Page:	1/1	IQI	10 - 16	Fe	DIN	Exposure Time:	240min	Spoiled Film:		...	...	...						
Number of locations:	8	Total request (inch diameter/film sheet):			384	Number of radiographic lesions:	6	Total radiographed (inch diameter/film sheet):	288(inch)	Start time:	22:00	End time:	3:00					
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1 W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Rebake	Cut Out	Remark
1	5RW	HC8-1150151-FN27-48°-P	4856	48	30.18	40*11	ALL	CS	95-96			452		☒	☐	☐	☐	
2	8RW	HC8-1150151-FN27-48°-P	4857	48	30.18	40*11	ALL	CS	65-95			452		☒	☐	☐	☐	
3	11RW	HC8-1150151-FN27-48°-P	4858	48	30.18	40*11	ALL	CS	107-108			452		☒	☐	☐	☐	
4	17RW	HC8-1150151-FN27-48°-P	4859	48	30.18	40*11	ALL	CS	95-96			452		☒	☐	☐	☐	
5	19RW	HC8-1150151-FN27-48°-P	4860	48	32.5	40*11	ALL	CS	109-108			452		☒	☐	☐	☐	
6	20RW	HC8-1150151-FN27-48°-P	4861	48	32.5	40*11	ALL	CS	65-95			452		☒	☐	☐	☐	
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