

Radiography TEST Report for Piping

Report No.	HOMA-174	Reference Standard:	ASME B 31.3	RT Device S/N:	12689	Density:	2-4	Received Dose(μsv)		Gelger	Dosimeter	Radiographer Name	Personnel Code					
Report Date:	13/04/1405	RT Instruction No.	J-104-IN-33	KV:		Sensitivity:	1/2			...	0	علی نایفون	1230					
Radiography Date:	02/04/1405	RT Technique:		Source Power:	56 ci	Film Type:	FUJIEB-NF-10	50μsv		PN-1122	0	سعادت احمدی	1281					
Request No.	450	SWSI ☐	DWSI ☒	DWDI ☒	Source Size:	2-2	Total Film Length:	1,099CM	50μsv	1212	0	ناصر کاشانی	1284					
Page:	1/1	IQI	10 - 16	Fe	DIN	Exposure Time:	220min	Spoiled Film:	...	...	...	...	...					
Number of locations:	9	Total request (inch diameter/film sheet):			142	Number of radiographic lesions:		9	Total radiographed (inch diameter/film sheet):		142(inch)	Start time:	20:00	End time:	4:30			
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Recheck	Recheck	Remark
1	15RW	HC8-1131152-GN28-24"-P	4811RP	24	24.61	40*2	CM113/46-53	CS	121			450		☒	☐	☐	☐	
2	1RW	HC8-1131152-GN28-24"-P	4819CO	24	24.61	40*6	M4/CM12/CM	CS	104			450		☒	☐	☐	☐	
3	1A	HC8-1131152-GN28-24"-P	4820RP	24	24.61	184*1	9-12/17-22/28-2	CS	104			450		☒	☐	☐	☐	
4	2D	HC8-1131042-GN28-24"-P	4826RS	24	32	40*6	ALL	CS	98-104-99			450	دلیل تکان شدید شریک انهار ریکوت شد	☒	☐	☐	☐	
5	2RW	HC8-1131042-GN28-24"-P	4827RP	24	24.61	40*4	M37/CM42/CM	CS	104			450	و در صورت وضعیت لحاظ میگرد	☒	☐	☐	☐	
6	63	GAS-1206168-GN28-24"-P	4836RP	12	14.27	24*2	9-14/102-0	CS	121			450		☒	☐	☐	☐	
7	7RW2	HC8-1217015-GN28-2"-P	4092CO2	2	8.74	15*3	ALL	CS	120			450		☒	☐	☐	☐	
8	WQT	Ramin Abdimehr	WQT	6	10.97	24*3	ALL	CS	123			450		☒	☐	☐	☐	
9	WQT	Milad Mousavi	WQT	2	5.54	15*2	ALL	CS	124			450		☒	☐	☐	☐	
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