

Radiography TEST Report for Piping

Report No.	HOMA-173	Reference Standard:	ASME B 31.3	RT Device S/N:	12689	Density:	2-4	Received Dose(μsv)		Gelger	Dosimeter	Radiographer Name	Personnel Code						
Report Date:	13/04/1405	RT Instruction No.	J-104-IN-33	KV:		Sensitivity:	1/2				0	علی دلیخون	1230						
Radiography Date:	01/04/1405	RT Technique:		Source Power:	56 ci	Film Type:	FUJIFILM-NF-10	50μsv		1212	0	سعادت احمدی	1281						
Request No.	449	SWSI ☐	DWSI ☒	DWDI ☒	Source Size:	2-2	Total Film Length:	675CM	50μsv	1122	0	ابوتر تاجهرادی	1110						
Page:	1/1	IQI	10 - 16	Fe	DIN	Exposure Time:	350min	Spoiled Film:		---	---	---							
Number of locations:	9	Total request (inch diameter/film sheet):			142	Number of radiographic lesions:	9	Total radiographed (inch diameter/film sheet):		142(inch)	Start time:	19:00	End time:	3:00					
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Rebuild	Rebake	Car Out	Remark
1	1A	HC8-1131042-GN28-32"-P	4786RS	24	31.75	40*1	90-135	CS	109-108			449		☒	☐	☐	☐	☐	
2	1B	HC8-1131042-GN28-32"-P	4787RP/RT	32	31.75	40*4	60/118-125/218	CS	99			449		☒	☐	☐	☐	☐	
3	53A	HC8-1131028-GN28-24"-P	4810RT	24	24.61	40*1	21-22	CS	98			449		☒	☐	☐	☐	☐	
4	52RW	HC8-1131028-GN28-24"-P	4822RP	24	24.61	40*2	64-66/84/89	CS	122			449		☒	☐	☐	☐	☐	
5	53RW	HC8-1131028-GN28-24"-P	4823RP	24	24.61	40*4	160/100-102/11	CS	122			449		☒	☐	☐	☐	☐	
6	53E	GAS-1210227-GN28-8"-P	4828RP/RS	8	12.7	30*2	MS/10-15/212	CS	98			449		☒	☐	☐	☐	☐	
7	1RW	HC-1134024-HN27-2"-P	3769	2	8.74	15*3	ALL	CS	60			381		☒	☐	☐	☐	☐	
8	2RW	HC-1134024-HN27-2"-P	3770	2	8.74	15*3	ALL	CS	60			381		☒	☐	☐	☐	☐	
9	46B	GAS-1131070-GN28-24"-P	4796	2	8.74	15*3	ALL	CS	66			443		☒	☐	☐	☐	☐	
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