joosh maye jey NDT

1753

آزمون فلز پارس(پتروپالایش کنگان)

Radiography TEST Report for Piping

Report No.	638	**Reference Standard:**	ASME B 31.3	**RT Device S/N:**	577	**Density:**	2-4	**Received Dose(µsv)**	**Geiger**	**Dosimeter**	**Radiographer Name**	**Personnel Code**
Report Date:	10/06/1405	**RT Instruction No.**	J-104-IN-33	**KV:**		**Sensitivity:**	1/2		…	0	یاور کریمی	1143
Radiography Date:	07/06/1405	**RT Technique:**		**Source Power:**	30 ci	**Film Type:**	MX125-NIF-10	0µsv	528	0	محمد دیماد	1147
Request No.	0	SWSI ☐ DWSI ☑ DWDI ☑		**Source Size:**	2-2	**Total Film Length:**	0CM	0µsv	608	0	احد رئیسی	1216
Page:	1/1	**IQI**	10 - 16 Fe DIN	**Exposure Time:**	min	**Spoiled Film:**			…	…	…	

Number of locations:	0	**Total request (inch diameter/film sheet):**	0	**Number of radiographic lesions:**	0	**Total radiographed (inch diameter/film sheet):**	(inch)	**Start time:**	20:00	**End time:**	22:00

Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1	Welder Stamp W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	

Number of radiographed welds: 0 **Total inch:** (inch) **Total number of film sheets:** 0

Legend: **P:** Prosity **CP:** Cluster porosity **LOP, IP:** Lack Of Penetration, Inadequate Penetration **UC:** UnderCut **SI:** Slag Inclusion **HB:** Hollow Bead **EP:** Excess Penetration **WH:** Worm Hole
C: Crack **CC:** Crater Crack **LOF, IF:** Lack Of Fusion, Incomplete Fusion **BT:** Burn Through **CL:** Cold Lap **MA:** MisAlignment **IC:** Internal Concavity **FM:** Film Mark

Sub-Contractor (NDT Contractor)

Operator (Level II)	Technical Manager	Owner
Name: یاور کریمی	Name: سینا حاجی مقصودی	Name:
Date: 10/06/1405	Date:	Date:
Sign:	Sign:	Sign:

بدلیل کمبود سوخت ژنراتور کار ار طرف کارفرما کنسل شد.

مینیمم شارژ تعلق میگیرد

Code: J-104-FO-09 **Revision:** 04 **Issue.Date:** 1400.11.02 **Rev.Date:** 1404.07.29