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1753

آزمون فلز پارس(پتروپالایش کنگان)

Radiography TEST Report for Piping

Report No.	1	Reference Standard:	ASME B 31.3	RT Device S/N:	573	Density:	2-4	Received Dose(µsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date:	19/04/1405	RT Instruction No.	J-104-IN-33	KV:		Sensitivity:	1/2		...	0	سید حمید موسوی	1234
Radiography Date:	18/04/1405	RT Technique:		Source Power:	17 ci	Film Type:	MX125-NIF-10	0µsv	1208	0	مصطفی نکوی	1124
Request No.	588	SWSI ☐	DWSI ☐	Source Size:	2-2	Total Film Length:	0CM	0µsv	528	0	محمد نبهه	1147
Page:	1/1	IQI	10 - 16 Fe DIN	Exposure Time:	min	Spoiled Film:			...	...	...	

Number of locations:	38	Total request (inch diameter/film sheet):	35	Number of radiographic lesions:	0	Total radiographed (inch diameter/film sheet):	(inch)	Start time:	20:00	End time:	22:00

Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1	Welder Stamp W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshot	Retake	Cut-Out	Remark
0						*							588		☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
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Number of radiographed welds: 0	Total inch: (inch)	Total number of film sheets: 0

Legend: **P:** Prosity **CP:** Cluster porosity **LOP, IP:** Lack Of Penetration, Inadequate Penetration **UC:** UnderCut **SI:** Slag Inclusion **HB:** Hollow Bead **EP:** Excess Penetration **WH:** Worm Hole
C: Crack **CC:** Crater Crack **LOF, IF:** Lack Of Fusion, Incomplete Fusion **BT:** Burn Through **CL:** Cold Lap **MA:** MisAlignment **IC:** Internal Concavity **FM:** Film Mark

Sub-Contractor (NDT Contractor)

Operator (Level II)	Technical Manager	Owner
Name: سید حمید موسوی	Name: سینا حاجی مقصودی	Name:
Date: 19/04/1405	Date:	Date: مینیمم شارژ تعلق میگیرد
Sign:	Sign:	Sign:

به دلیل مسائل امنیتی به دستور اقای کنگانی رییس هراست پتروپالایش اجازه ورود به سایت و اجازه کار داده نشد