

				1599				پتروتکسان (اصفهان)- قرارداد ESF-E-13-LB Radiography TEST Report for Piping												
Report No. PT-0329		Reference Standard: API 1104		RT Device S/N: 13060		Density: 2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code				
Report Date: 18/05/1405		RT Instruction No. J-104-IN-28		KV:		Sensitivity: 1/2		0μsv		...		0		رشید ناصری پیدنی		1000				
Radiography Date: 17/05/1405		RT Technique:		Source Power: 36 ci		Film Type: MX125-NIF-10		30μsv		PN10990600		0		سینا ناصری پیدنی		1165				
Request No. 0		SWSI ☐ DWSI ☒ DWDI ☒		Source Size: 2-2		Total Film Length: 414CM		20μsv		PC 530		0		محمد ناصری پیدنی		1268				
Page: 1/1		IQI 10 - 16 Fe DIN		Exposure Time: 40min		Spoiled Film: 0CM		0μsv		...		...		...						
Number of locations: 10		Total request (inch diameter/film sheet): 38		Number of radiographic lesions: 10		Total radiographed (inch diameter/film sheet): 38(inch)		Start time:		18:30		End time:		0:00						
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	1-1	3-91-FW-538-51A-E	3528	3	5.49	15*3		API 5L-B	GC008		B.W			ACC	☒	☐	☐	☐	☐	
2	46 RWE	4-92-CW-2301-51A-I	3530 P	4	6.02	18*3		API 5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐	
3	43 RWE	4-92-CW-2301-51A-I	3529 P	4	6.02	18*3		API 5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐	
4	9 RWE1 RP	2-91-P-35298-43A-V	3517	4	6.02	18*2		API 5L-B	GCA09		B.W			ACC	☒	☐	☐	☐	☐	
5	60 RP	6-91-P-34056-11C-I	2206 P	6	7.11	24*1		API 5L-B	GC006		B.W			ACC	☒	☐	☐	☐	☐	
6	28 RWF	4-91-NG-10-11A-V	3531	4	6.02	18*3		API 5L-B	GC028		B.W			ACC	☒	☐	☐	☐	☐	
7	61 RWF	4-91-NG-10-11A-V	3532	4	6.02	18*3		API 5L-B	GC028		B.W			ACC	☒	☐	☐	☐	☐	
8	5 RWE	4-91-P-35074-43B-I	3523 RT	4	6.02	18*1		API 5L-B	GC023		B.W			ACC	☒	☐	☐	☐	☐	
9	13-2 CO	30-91-P-34004-23A-I	3465 RS RT	3	5.49	15*3		API 5L-B	GCA09		B.W			ACC	☒	☐	☐	☐	☐	
10	WQT	FIRUZ MOHAMMADI	WQT-1024	2	5.54	15*2		S.S	6G		B.W			ACC	☒	☐	☐	☐	☐	
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Number of radiographed welds: 10		Total inch: 38(inch)		Total number of film sheets: 24																
Legend:		P: Prosimy		CP: Cluster porosity		LOP, IP:Lack Of Penetration, Inadequate Penetration		UC:UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole				
		C: Crack		CC: Crater Crack		LOF, IF:Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark				
Sub-Contractor (NDT Contractor)										Owner										
Operator (Level II)										Technical Manager										
Name: رشید ناصری پیدنی										Name: سینا حاجی مقصودی										
Date: 18/05/1405 درخواست تحویل شده صفر شد										Date: مینیمم شارژ تعلق میگیرد										
Sign:										Sign:										