

Radiography TEST Report for Piping

Report No.	PT-0328	Reference Standard:	API 1104	RT Device S/N:	13060	Density:	2-4	Received Dose(μsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date:	15/05/1405	RT Instruction No.	J-104-IN-28	KV:		Sensitivity:	1/2	0μsv	...	0	رشید ناصری پیدنی	1000
Radiography Date:	12/05/1405	RT Technique:		Source Power:	37 ci	Film Type:	MX125-NIF-10	180μsv	PN11302004	0	جمشید ناصری	1133
Request No.	0	SWSI ☐ DWSI ☒ DWDI ☐		Source Size:	2-2	Total Film Length:	546CM	100μsv	PC 530	0	محمد ناصری پیدنی	1268
Page:	1/1	IQI	10 - 16 Fe DIN	Exposure Time:	90min	Spoiled Film:	0CM	0μsv	...	...	...	

Number of locations:		11	Total request (inch diameter/film sheet):		42	Number of radiographic lesions:			11	Total radiographed (inch diameter/film sheet):					42(inch)	Start time:		18:30		End time:			0:00
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark			
									W1	W2													
1	20 RWF	4-91-P-34082-13B-I	3527	3	5.49	15*3		API 5L-B	GC024		B.W			ACC	☒	☐	☐	☐	☐				
2	22	4-91-P-34244-11C-V	3514 P	4	6.02	18*3		API 5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐				
3	45	4-91-P-34244-11C-V	3515 P	4	6.02	18*3		API 5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐				
4	5 RWE	4-91-P-35074-43B-I	3523	4	6.02	18*3		API 5L-B	GC023		B.W			ACC	☒	☐	☐	☐	☐				
5	3	3-92-GN-2301(0402-0506)-16	3512 P RT	3	3.05	15*1		API 5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐				
6	91 RWE	3-91-DO-10-13A-I	3526	3	5.49	15*3		API 5L-B	GC09		B.W			ACC	☒	☐	☐	☐	☐				
7	1	6-93-NG-923-13A-V	3521 P	6	7.11	24*3		API 5L-B	GC028		B.W			ACC	☒	☐	☐	☐	☐				
8	2	3-91-P-34224-11C-V	3413 RT RS	3	5.49	15*3		API 5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐				
9	23-1 RWE	3-91-MS-26-51B-I	3524	6	5.49	24*3		API 5L-B	GCA09		B.W			ACC	☒	☐	☐	☐	☐				
10	48 RWE	3-91-MS-26-51B-I	3522	3	5.49	15*3		API 5L-B	GC028		B.W			ACC	☒	☐	☐	☐	☐				
11	90 RWE	3-91-DO-10-13A-I	3525	3	5.49	15*3		API 5L-B	GC09		B.W			ACC	☒	☐	☐	☐	☐				
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Number of radiographed welds: 11			Total inch: 42(inch)		Total number of film sheets: 31				
Legend:	P: Prosoity	CP: Cluster porosity	LOP, IP:Lack Of Penetration, Inadequate Penetration		UC:UnderCut	SI: Slag Inclusion	HB: Hollow Bead	EP: Excess Penetration	WH: Worm Hole
	C: Crack	CC: Crater Crack	LOF, IF:Lack Of Fusion, Incomplete Fusion		BT: Burn Through	CL: Cold Lap	MA: MisAlignment	IC: Internal Concavity	FM: Film Mark

Sub-Contractor (NDT Contractor)		Owner	
Operator (Level II)		Technical Manager	
Name:	رشید ناصری پیدنی	Name:	سینا حاجی مقصودی
Date:	15/05/1405	Date:	
Sign:	درخواست تحویل شده صفر شد	Sign:	



Name:
Date:
Sign:

مینیم شارژ تعلق میگیرد