

		1599		پتروتکسان (اصفهان) - قرارداد ESF-E-13-LB Radiography TEST Report for Piping																	
Report No. PT-0319		Reference Standard: API 1104		RT Device S/N: 13060		Density: 2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code					
Report Date: 14/04/1405		RT Instruction No. J-104-IN-28		KV:		Sensitivity: 1/2		0μsv		...		0		رشید ناصری پیدنی		1000					
Radiography Date: 11/04/1405		RT Technique:		Source Power: 51 ci		Film Type: MX125-NIF-10		200μsv		PN11302004		0		جمشید ناصری		1133					
Request No. 0		SWSI ☐ DWSI ☒ DWDI ☐		Source Size: 2-2		Total Film Length: 837CM		200μsv		PC 530		0		محمد ناصری پیدنی		1268					
Page: 1/1		IQI 10 - 16 Fe DIN		Exposure Time: 80min		Spoiled Film: 0CM		0μsv		...		...		...							
Number of locations: 19		Total request (inch diameter/film sheet): 67		Number of radiographic lesions: 19		Total radiographed (inch diameter/film sheet): 67(inch)		Start time:		17:00		End time:		1:00							
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark	
									W1	W2											
1	20	4-91-P-34221-11C-V	3434 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
2	24	4-91-P-34221-11C-V	3435 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
3	30 CO	4-91-P-34221-11C-V	3418 P RT	4	6.02	18*3		API5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐		
4	9	4-91-P-34221-11C-V	3433 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
5	31	3-92-CWS-2302(0402-0501)	3430 P	3	5.49	15*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
6	33	3-92-CWS-2302(0402-0501)	3282 RS	3	5.49	15*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
7	34	3-92-CWS-2302(0402-0501)	3431 P	3	5.49	15*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
8	30 RWE	3-91-P-35130-43C-V	3443	3	5.49	15*3		API5L-B	GC008		B.W			ACC	☒	☐	☐	☐	☐		
9	4	3-91-P-34224-11C-V	3414 P RS	3	5.49	15*1		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐		
10	63-1 RWF	3-91-MS-26-51B-I	3444	3	5.49	15*3		API5L-B	GC008		B.W			ACC	☒	☐	☐	☐	☐		
11	43 RP	6-93-NG-932-13A-V	3423	6	7.11	24*1		API5L-B	GCA09		B.W			ACC	☒	☐	☐	☐	☐		
12	14 RWE RP	3-91-P-35117-41A-T	3428 P	3	5.49	15*1		API5L-B	GCA09		B.W			ACC	☒	☐	☐	☐	☐		
13	15-1	3-91-P-35117-41A-T	3440 P	3	5.49	15*3		API5L-B	GC021		B.W			ACC	☒	☐	☐	☐	☐		
14	21-1	3-91-P-35117-41A-T	3441 P	3	5.49	15*3		API5L-B	GC021		B.W			ACC	☒	☐	☐	☐	☐		
15	29 RWE	3-91-P-35130-43C-V	3442	3	5.49	15*3		API5L-B	GC008		B.W			ACC	☒	☐	☐	☐	☐		
16	35 RWF	3-91-MS-35025-51B-I	3445	3	5.49	15*3		API5L-B	GC030		B.W			ACC	☒	☐	☐	☐	☐		
17	8 RWE	3-91-FW-520-51A-E	3449	3	5.49	15*3		API5L-B	GC024		B.W			ACC	☒	☐	☐	☐	☐		
18	25 RWF	6-91-P-34017/1-11C-I	3450	6	7.11	24*3		API5L-B	GC008		B.W			ACC	☒	☐	☐	☐	☐		
19	7	3-92-GN-2301(0402-0506)-16	3447 PD	3	3.05	15*3		API5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐		
0						*									☐	☐	☐	☐	☐		
Number of radiographed welds: 19		Total inch: 67(inch)		Total number of film sheets: 51																	
Legend:		P: Prosimy		CP: Cluster porosity		LOP, IP: Lack Of Penetration, Inadequate Penetration		UC: UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole					
		C: Crack		CC: Crater Crack		LOF, IF: Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark					
Sub-Contractor (NDT Contractor)										Owner											
Operator (Level II)										Technical Manager											
Name: رشید ناصری پیدنی										Name: سینا حاجی مقصودی											
Date: 14/04/1405										Date:											
Sign:										Sign:											
درخواست تحویل شده صفر شد										مینیم شارژ تعلق میگیرد											