

		1599		پتروتکسان (اصفهان)- قرارداد ESF-E-13-LB Radiography TEST Report for Piping																	
Report No. PT-0318		Reference Standard: API 1104		RT Device S/N: 13060		Density: 2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code					
Report Date: 14/04/1405		RT Instruction No. J-104-IN-28		KV:		Sensitivity: 1/2		0μsv		...		0		رشید ناصری پیدنی		1000					
Radiography Date: 07/04/1405		RT Technique:		Source Power: 52 ci		Film Type: MX125-NIF-10		400μsv		PN11302004		0		جمشید ناصری		1133					
Request No. 0		SWSI ☐ DWSI ☒ DWDI ☐		Source Size: 2-2		Total Film Length: 741CM		310μsv		PC 530		0		محمد ناصری پیدنی		1268					
Page: 1/1		IQI 10 - 16 Fe DIN		Exposure Time: 60min		Spoiled Film: 0CM		0μsv		...		...		...							
Number of locations: 21		Total request (inch diameter/film sheet): 78		Number of radiographic lesions: 18		Total radiographed (inch diameter/film sheet): 68(inch)		Start time:		17:00		End time:		23:00							
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark	
									W1	W2											
1	18	4-91-P-34221-11C-V	3419 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
2	9 RP	4-91-CW-45-51A-I	3421	3	5.49	15*1		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐		
3	20 RWE	3-91-P-35117-41A-T	3429 P	3	5.49	15*3		API5L-B	GC021		B.W			ACC	☒	☐	☐	☐	☐		
4	28 RWF	3-91-NG-12-11A-V	3424	3	5.49	15*3		API5L-B	GC009		B.W			ACC	☒	☐	☐	☐	☐		
5	10 RP	2-91-P-35298-43A-V	3006 RT	6	7.11	24*1		API5L-B	GCA09		B.W			ACC	☒	☐	☐	☐	☐		
6	9 RP	2-91-P-35298-43A-V	3025 RS RT	4	6.02	18*1		API5L-B	GCA09		B.W			ACC	☒	☐	☐	☐	☐		
7	9	3-91-P-34224-11C-V	3427 P	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐		
8	39 RP	3-92-CWS-2302(0402-0501)	3398 P RS	3	5.49	15*2		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
9	8	3-91-P-34224-11C-V	3426 P	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐		
10	7 RP	3-91-P-34224-11C-V	3401 P RS	3	5.49	15*1		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐		
11	1 RWF	3-91-CW-34033-51A-V	3439	3	5.49	15*3		API5L-B	GCA05		B.W			ACC	☒	☐	☐	☐	☐		
12	19	4-91-P-34221-11C-V	3420 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
13	14 RWE	3-91-P-35117-41A-T	3428 P	3	5.49	15*3		API5L-B	GC021		B.W			ACC	☒	☐	☐	☐	☐		
14	1	6-91-P-34230D-11C-V	3437	6	7.11	24*3		API5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐		
15	2	6-91-P-34230D-11C-V	3438	6	7.11	24*3		API5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐		
16	34	4-91-P-34221-11C-V	3436 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
17	29 RP	4-91-P-34221-11C-V	3417 P	4	6.02	18*1		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐		
18	46 RWF	3-91-NG-12-11A-V	3425	3	5.49	15*3		API5L-B	GC028		B.W			ACC	☒	☐	☐	☐	☐		
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0						*									☐	☐	☐	☐	☐		
Number of radiographed welds: 18		Total inch: 68(inch)		Total number of film sheets: 43																	
Legend:		P: Prosimy		CP: Cluster porosity		LOP, IP: Lack Of Penetration, Inadequate Penetration		UC: UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole					
		C: Crack		CC: Crater Crack		LOF, IF: Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark					
Sub-Contractor (NDT Contractor)										Owner											
Operator (Level II)										Technical Manager											
Name: رشید ناصری پیدنی Date: 14/04/1405 Sign: درخواست تحویل شده صفر شد سرجوشهای 3420 و 3419 بدلیل 3" بودن لوله ولی در درخواست 4 اینچ آورده شده و سرجوش 1810 بدلیل عدم روشنایی رادیوگرافی نشدن										Name: سینا حاجی مقصودی Date: Sign: مینیمم شارژ تعلق میگیرد											
Code: J-104-FO-09										Revision: 04											
										Issue.Date: 1400.11.02											
										Rev.Date: 1404.07.29											