

		1599		پتروتکسان (اصفهان)- قرارداد ESF-E-13-LB Radiography TEST Report for Piping																				
Report No.	PT-0317	Reference Standard:	API 1104	RT Device S/N:	13060	Density:	2-4	Received Dose(μsv)	Geiger		Dosimeter	Radiographer Name		Personnel Code										
Report Date:	02/04/1405	RT Instruction No.	J-104-IN-28	KV:		Sensitivity:	1/2	0μsv	...		0	رشید ناصری پیدنی		1000										
Radiography Date:	31/03/1405	RT Technique:		Source Power:	57 ci	Film Type:	MX125-NIF-10	40μsv	PN11302004		0	جمشید ناصری		1133										
Request No.	0	SWSI ☐ DWSI ☒ DWDI ☒		Source Size:	2-2	Total Film Length:	768CM	40μsv	1219		0	سینا ناصری پیدنی		1165										
Page:	1/1	IQI	10 - 16 Fe DIN	Exposure Time:	90min	Spoiled Film:	0CM	0μsv	...		...	...												
Number of locations:		18		Total request (inch diameter/film sheet):		63		Number of radiographic lesions:		18		Total radiographed (inch diameter/film sheet):		63(inch)		Start time:		17:00		End time:		23:00		
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark				
									W1	W2														
1	39	3-92-CWS-2302(0402-0501)	3398 P RS	3	5.49	15*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐					
2	22 RP	4-91-P-34221-11C-V	3396 P	4	6.02	18*1		API5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐					
3	23 RP	4-91-P-34221-11C-V	3397 P	4	6.02	18*1		API5L-B	GC109		B.W			ACC	☒	☐	☐	☐	☐					
4	29	4-91-P-34221-11C-V	3417 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐					
5	30	4-91-P-34221-11C-V	3418 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐					
6	43	6-93-NG-932-13A-V	3423	6	7.11	24*3		API5L-B	GCA21		B.W			ACC	☒	☐	☐	☐	☐					
7	21	6-93-NG-924-13A-V	3244	6	7.11	24*3		API5L-B	GCA05		B.W			ACC	☒	☐	☐	☐	☐					
8	6	3-91-P-34224-11C-V	3400 P	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐					
9	4	3-91-P-34224-11C-V	3414 P	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐					
10	6	4-91-P-34232D-11C-V	3395 P RS	3	5.49	15*3		API5L-B	GC108		B.W			ACC	☒	☐	☐	☐	☐					
11	113	3-91-CCS-344-51B-I	2972 P RT	3	5.49	15*1		API5L-B	GC015		B.W			ACC	☒	☐	☐	☐	☐					
12	9	4-91-CW-45-51A-I	3421	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐					
13	32	4-91-CW-44-51A-I	3329	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐					
14	19	3-91-P-34224-11C-V	3415 P	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐					
15	20	3-91-P-34224-11C-V	3416 P	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐					
16	2	3-91-P-34224-11C-V	3413 P	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐					
17	7	3-91-P-34224-11C-V	3401 P RS	3	5.49	15*3		API5L-B	GC103		B.W			ACC	☒	☐	☐	☐	☐					
18	WQT	FIROZ MOHAMMADI	WQT 1023	2	5.54	15*1		API5L-B	6G		B.W		92	ACC	☒	☐	☐	☐	☐					
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0						*									☐	☐	☐	☐	☐					
Number of radiographed welds:		18		Total inch:		63(inch)		Total number of film sheets:		46														
Legend:		P: Prosimy		CP: Cluster porosity		LOP, IP:Lack Of Penetration, Inadequate Penetration		UC:UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole								
		C: Crack		CC: Crater Crack		LOF, IF:Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark								
Sub-Contractor (NDT Contractor)																								
Operator (Level II)					Technical Manager					Owner														
Name: رشید ناصری پیدنی					Name: سینا حاجی مقصودی					Name: مینیم شارژ تعلق میگیرد														
Date: 02/04/1405 درخواست تحویل شده صفر شد					Date:					Date:														
Sign:					Sign:					Sign:														
Code: J-104-FO-09					Revision: 04					Issue.Date: 1400.11.02					Rev.Date: 1404.07.29									

