

Radiography TEST Report for Piping

Report No. PT-0314	Reference Standard: API 1104	RT Device S/N: 13060	Density: 2-4	Received Dose(μsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date: 23/03/1405	RT Instruction No. J-104-IN-28	KV:	Sensitivity: 1/2	0μsv	...	0	رشید ناصری پیدنی	1000
Radiography Date: 20/03/1405	RT Technique:	Source Power: 62 ci	Film Type: MX125-NIF-10	170μsv	PN11302002	0	جمشید ناصری	1133
Request No. 0	SWSI <input type="checkbox"/> DWSI <input checked="" type="checkbox"/> DWDI <input type="checkbox"/>	Source Size: 2-2	Total Film Length: 714CM	170μsv	1219	0	سینا ناصری پیدنی	1165
Page: 1/1	IQI 10 - 16 Fe DIN	Exposure Time: 60min	Spoiled Film: 0CM	0μsv

Number of locations: 11	Total request (inch diameter/film sheet): 73	Number of radiographic lesions: 11	Total radiographed (inch diameter/film sheet): 73(inch)	Start time: 16:00	End time: 23:00
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Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	40	4-91-P-34243-11C-V	3289	4	6.02	18*3		API5L-B	GC103		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2	40 RP	3-92-CWS-2302(0402-0501)	3362 P RT	3	5.49	15*1		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
3	5 RP	6-92-WG-2301(0402-0504)	3342 P	6	7.11	24*1		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4	29 RP	4-91-P-34244-11C-V	3365 P	4	6.02	18*2		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
5	98 RWE	10-92-CW-38-51A-1	3390	10	7.8	35*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6	99 RWE	10-92-CW-38-51A-1	3391	10	7.8	35*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7	100 RWE	10-92-CW-38-51A-1	3393	10	7.8	35*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8	83 RWE	10-92-CW-38-51A-1	3389	10	7.8	35*3		API5L-B	GC109		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9	99-1 E	10-92-CW-38-51A-1	3392	10	7.8	35*3		API5L-B	GC109		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
10	19 RP	2-91-P-35188-43A-V(PP)	3087	3	5.49	15*1		API5L-B	GC109		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
11	12	3-91-P-35032-43B-V	3384 P RC	3	5.49	15*3		API5L-B	GCA01		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
0						*									<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
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0						*									<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Number of radiographed welds: 11	Total inch: 73(inch)	Total number of film sheets: 26
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Legend: P: Prosioty CP: Cluster porosity LOP, IP:Lack Of Penetration, Inadequate Penetration UC:UnderCut SI: Slag Inclusion HB: Hollow Bead EP: Excess Penetration WH: Worm Hole	C: Crack CC: Crater Crack LOF, IF:Lack Of Fusion, Incomplete Fusion BT: Burn Through CL: Cold Lap MA: MisAlignment IC: Internal Concavity FM: Film Mark
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Sub-Contractor (NDT Contractor)			Owner	
Operator (Level II)			Technical Manager	
Name: رشید ناصری پیدنی	Name: سینا حاجی مقصودی		Name: مینیم شارژ تعلق میگیرد	
Date: 23/03/1405 درخواست تحویل شده صفر شد	Date:	Date:		
Sign:	Sign:	Sign:		