

**Radiography TEST Report for Piping**

Report No. <b>PT-0310</b>	Reference Standard: <b>API 1104</b>	RT Device S/N: <b>13060</b>	Density: <b>2-4</b>	Received Dose(μsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date: <b>11/03/1405</b>	RT Instruction No. <b>J-104-IN-28</b>	KV:	Sensitivity: <b>1/2</b>	<b>0μsv</b>	...	<b>0</b>	رشید ناصری پیدنی	<b>1000</b>
Radiography Date: <b>09/03/1405</b>	RT Technique:	Source Power: <b>69 ci</b>	Film Type: <b>MX125-NIF-10</b>	<b>100μsv</b>	<b>PC 532</b>	<b>0</b>	محمد نیک کار	<b>1008</b>
Request No. <b>0</b>	SWSI <input type="checkbox"/> DWSI <input checked="" type="checkbox"/> DWDI <input type="checkbox"/>	Source Size: <b>2-2</b>	Total Film Length: <b>630CM</b>	<b>200μsv</b>	<b>PN11302002</b>	<b>0</b>	جمشید ناصری	<b>1133</b>
Page: <b>1/1</b>	IQI <b>10 - 16</b> Fe DIN	Exposure Time: <b>60min</b>	Spoiled Film: <b>0CM</b>	<b>0μsv</b>	...	...	...	...

Number of locations: <b>18</b>	Total request (inch diameter/film sheet): <b>85</b>	Number of radiographic lesions: <b>17</b>	Total radiographed (inch diameter/film sheet): <b>77(inch)</b>	Start time: <b>17:00</b>	End time: <b>0:30</b>
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Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	29	4-91-P-34244-11C-V	3365 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2	13	3-92-CWS-2302(0402-0501)	3361 P	3	5.49	15*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
3	5 RP	6-92-WG-2301(0402-0504)-1	3342 P	6	7.11	24*1		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4	12	3-92-DO-822-13A-I	3363 P	3	5.49	15*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
5	1	3-91-P-35175-41B-V	3356 P	3	5.49	15*3		API5L-B	GC021		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6	42	3-91-P-35175-41B-V	3357 P	3	5.49	15*3		API5L-B	GC021		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7	1-27 RP	3-91-LC-21-51B-I	2546	3	5.49	15*1		API5L-B	GCA09		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8	12 RP	3-92-CWS-2302(0402-0501)	3347 P	3	5.49	15*2		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9	11 RP	6-93-NG-932-13A-V	3124	3	5.49	15*1		API5L-B	GCA09		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
10	3 RP	24-91-P-34047A-11C-T	3345 P	16	9.53	30*1		API5L-B	GC021		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
11	32 CO	4-91-P-34221-11C-V	3340	4	6.02	18*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
12	33	4-91-P-34221-11C-V	3364 P	4	6.02	18*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
13	1	6-91-P-34222A-11C-T	3366 P	6	7.11	24*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
14	17 RP	6-93-NG-922-13A-V	3271	6	10.97	24*1		API5L-B	GCA21		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
15	7 RWE RP	3-91-P-35032-43B-V	3016	3	5.49	15*1		API5L-B	GC024		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
16	40	3-92-CWS-2302(0402-0501)	3362 P	3	5.49	15*3		API5L-B	GC108		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
17	18 RWE RP	4-91-P-34073-11C-V	3336 RT RS	4	6.02	18*1		API5L-B	GC028		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
0						*									<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
0						*									<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
0						*									<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Number of radiographed welds: <b>17</b>	Total inch: <b>77(inch)</b>	Total number of film sheets: <b>36</b>
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<b>Legend:</b> P: Proximity CP: Cluster porosity LOP, IP: Lack Of Penetration, Inadequate Penetration UC: UnderCut SI: Slag Inclusion HB: Hollow Bead EP: Excess Penetration WH: Worm Hole
C: Crack CC: Crater Crack LOF, IF: Lack Of Fusion, Incomplete Fusion BT: Burn Through CL: Cold Lap MA: MisAlignment IC: Internal Concavity FM: Film Mark

<b>Sub-Contractor (NDT Contractor)</b>			<b>Owner</b>	
<b>Operator (Level II)</b>			<b>Technical Manager</b>	
Name: رشید ناصری پیدنی	Name: سینا حاجی مقصدی		Name: مینیم شارژ تعلق میگیرد	
Date: 11/03/1405	Date: سرجوش 3350 فایده تخته ریزی مناسب	Date:		
Sign:	Sign:	Sign:		