

**Radiography TEST Report for Piping**

Report No. <b>PT-0309</b>	Reference Standard: <b>API 1104</b>	RT Device S/N: <b>13060</b>	Density: <b>2-4</b>	Received Dose(μsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date: <b>08/03/1405</b>	RT Instruction No. <b>J-104-IN-28</b>	KV:	Sensitivity: <b>1/2</b>	<b>0μsv</b>	...	<b>0</b>	رشید ناصری پیدنی	<b>1000</b>
Radiography Date: <b>05/03/1405</b>	RT Technique:	Source Power: <b>71 ci</b>	Film Type: <b>MX125-NIF-10</b>	<b>100μsv</b>	<b>PC 532</b>	<b>0</b>	یاور کریمی	<b>1143</b>
Request No. <b>0</b>	SWSI <input type="checkbox"/> DWSI <input checked="" type="checkbox"/> DWDI <input checked="" type="checkbox"/>	Source Size: <b>2-2</b>	Total Film Length: <b>938CM</b>	<b>100μsv</b>	<b>PN11302002</b>	<b>0</b>	جمشید ناصری	<b>1133</b>
Page: <b>1/1</b>	IQI <b>10 - 16</b> Fe <b>DIN</b>	Exposure Time: <b>60min</b>	Spoiled Film: <b>15CM</b>	<b>0μsv</b>	...	...	...	...

Number of locations: <b>14</b>	Total request (inch diameter/film sheet): <b>133</b>	Number of radiographic lesions: <b>14</b>	Total radiographed (inch diameter/film sheet): <b>133(inch)</b>	Start time: <b>17:00</b>	End time: <b>0:30</b>
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Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	4 RWE	10-91-P-34055-11C-I	3355 P	10	6.35	35*3		API5L-B	GCA09		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
2	7 RWE	3-91-P-35032-43B-V	3016	3	5.49	15*3		API5L-B	GC024		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
3	7	6-93-NG-922-13A-V	3359 P	6	10.97	24*3		API5L-B	GCA21		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
4	6	5-93-NG-922-13A-V	3358 P	4	8.56	18*3		API5L-B	GCA21		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
5	3 RP	24-91-P-34047A-11C-T	3345 P	16	9.53	30*1		API5L-B	GCA21		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
6	8	30-91-P-34045-11C-T	3319 RT	30	9.53	24*1		API5L-B	GCS15-GC02		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
7	37	2-91-P-35923-43B-E	3318	2	5.54	15*2		API5L-B	GCS15		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
8	31	1.1/2-91-P-35009-43D-T	3176	1.5	5.08	15*1		API5L-B	GC015		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
9	10	24-91-P-34047A-11C-T	3354 P	16	9.53	30*5		API5L-B	CA09-GCS1		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
10	4	20-91-P-34050-11C-I	3344 P RT	14	9.53	24*3		API5L-B	GCA09		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
11	18 RWE	4-91-P-34073-11C-V	3336 RT RS	4	6.02	18*2		API5L-B	GC028		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
12	1-27 RP	3-91-LC-21-51B-I	2546	3	5.49	15*3		API5L-B	GCA09		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
13	36	20-91-P-34050-11C-I	3313	20	9.53	40*5		API5L-B	GC023-28		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
14	12	6-93-NG-932-13A-V	3360 P	3	5.49	15*3		API5L-B	GCS15		B.W			ACC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
0						*									<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
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0						*									<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

Number of radiographed welds: <b>14</b>	Total inch: <b>133(inch)</b>	Total number of film sheets: <b>38</b>
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<b>Legend:</b> P: Proximity CP: Cluster porosity LOP, IP: Lack Of Penetration, Inadequate Penetration UC: UnderCut SI: Slag Inclusion HB: Hollow Bead EP: Excess Penetration WH: Worm Hole
C: Crack CC: Crater Crack LOF, IF: Lack Of Fusion, Incomplete Fusion BT: Burn Through CL: Cold Lap MA: MisAlignment IC: Internal Concavity FM: Film Mark

<b>Sub-Contractor (NDT Contractor)</b>			<b>Owner</b>	
<b>Operator (Level II)</b>			<b>Technical Manager</b>	
Name: رشید ناصری پیدنی	Name: سینا حاجی مقصودی		Name:	
Date: 08/03/1405 درخواست تحویلی صفر شد	Date:	Date:		
Sign:	Sign:	Sign:		