

Radiography TEST Report for Piping

Report No.	NN-173	Reference Standard:	ASME Sec VIII	RT Device S/N:	15064	Density:	2-4	Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code				
Report Date:	15/05/1405	RT Instruction No.	J-104-IN-16	KV:		Sensitivity:	1/2	0μsv		...		0		رشید ناصری پیدنی		1000				
Radiography Date:	11/05/1405	RT Technique:		Source Power:	103 ci	Film Type:	MX125- PB-10	200μsv		PN10990600		0		سینا ناصری پیدنی		1165				
Request No.	EX-081	SWSI ☐ DWSI ☒ DWDI ☐		Source Size:	2-2	Total Film Length:	885CM	200μsv		PN10981153		0		صادق زنگنه		1255				
Page:	1/1	IQI	10 - 16 Fe DIN	Exposure Time:	210min	Spoiled Film:		...		...		...		...						
Number of locations:	12	Total request (inch diameter/film sheet):	143	Number of radiographic lesions:	5	Total radiographed (inch diameter/film sheet):	87(inch)	Start time:	22:30	End time:	5:00									
Row	Joint No.	Line No.	RT No.	Size (inch)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	5	11-LAC60-BR001-CC-5-0065-H	RT-511	2.5	7.01	15*3		P91	W.S-048		GT+SM		EX-081	ACC	☒	☐	☐	☐	☐	
2	5	12-LBB50-BR003-AD-4-0600-H	RT-913	24	19.05	40*6		P91	W.S-010-58		GT+SM		EX-081	ACC	☒	☐	☐	☐	☐	
3	6	12-LBB50-BR003-AD-4-0600-H	RT-914	24	19.05	40*6		P91	W.S-010-58		GT+SM		EX-081	ACC	☒	☐	☐	☐	☐	
4	7-1	12-LBB50-BR003-AD-4-0600-H	RT-915	24	19.05	40*6		P91	W.S-010-58		GT+SM		EX-081	ACC	☒	☐	☐	☐	☐	
5	4	12-LBB50-BR403-AD-4-0300-H	RT-916	12	14.27	40*3		P91	W.S-010		GT+SM		EX-081	ACC	☒	☐	☐	☐	☐	
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