joosh zmaye jey NDT

1661

مشعل پویا اصفهان- قرارداد 1011-03-پ-م پ ا

Radiography TEST Report for Tank / Vessel

Report No.	MP-0139	Reference Standard:	ASME Sec VIII	RT Device S/N:	15064	Density:	2-4	Received Dose(µsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date:	15/06/1405	RT Instruction No.	J-104-IN-16	KV:		Sensitivity:	1/2	0µsv	…	0	رشید ناصری پیدنی	1000
Radiography Date:	13/06/1405	RT Technique:		Source Power:	75 ci	Film Type:	MX125- PB-10	80µsv	PN1098112002	0	سعید سوادکوهی	1257
Request No.	1	SWSI ☐ DWSI ☑ DWDI ☐		Source Size:	2-2	Total Film Length:	765CM	40µsv	PN10990600	0	سینا ناصری پیدنی	1165
Page:	1/1	IQI	6 - 12 Fe ISO	Exposure Time:	80min	Spoiled Film:		…	…	…	…	

Number of locations:	17	Total request (inch diameter/film sheet):	765	Number of radiographic lesions:	17	Total radiographed (inch diameter/film sheet):	765CM	Start time:	18:30	End time:	4:00

Row	Joint No.	Line No.	RT No.	Plate (cm)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	L2E/3	PSA/MPE/EORC-V74203	153	15	15.2	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
2	L4A/1	PSA/MPE/EORC-V74203	154	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
3	L4A/2	PSA/MPE/EORC-V74203	155	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
4	L4A/3	PSA/MPE/EORC-V74203	156	15	10	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
5	L4C/1	PSA/MPE/EORC-V74203	157	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
6	L4C/2	PSA/MPE/EORC-V74203	158	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
7	L4C/3	PSA/MPE/EORC-V74203	159	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
8	L4E/1	PSA/MPE/EORC-V74203	160	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
9	L4E/2	PSA/MPE/EORC-V74203	161	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
10	L4E/3	PSA/MPE/EORC-V74203	162	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
11	L4B/1	PSA/MPE/EORC-V74203	163	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
12	L4B/2	PSA/MPE/EORC-V74203	164	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
13	L4D/1	PSA/MPE/EORC-V74203	165	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
14	L4D/2	PSA/MPE/EORC-V74203	166	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
15	L4F/1	PSA/MPE/EORC-V74203	167	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
16	L4F/2	PSA/MPE/EORC-V74203	168	15	10.16	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
17	P	PSA/MPE/EORC-V74203	169	15	15.9	15*3		SA105	M10/11		BW		1	ACC	☑	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	

Number of radiographed welds:	17	Total inch:	765CM	Total number of film sheets:	51

Legend:
P: Prosity **CP:** Cluster porosity **LOP, IP:** Lack Of Penetration, Inadequate Penetration **UC:** UnderCut **SI:** Slag Inclusion **HB:** Hollow Bead **EP:** Excess Penetration **WH:** Worm Hole
C: Crack **CC:** Crater Crack **LOF, IF:** Lack Of Fusion, Incomplete Fusion **BT:** Burn Through **CL:** Cold Lap **MA:** MisAlignment **IC:** Internal Concavity **FM:** Film Mark

Sub-Contractor (NDT Contractor)

Operator (Level II)	Technical Manager	Owner
Name: رشید ناصری پیدنی	Name: سینا حاجی مقصودی	Name:
Date: 15/06/1405	Date:	Date:
Sign:	Sign:	Sign:

بدلیل اینکه HSE اجازه کار داخل سوله C7 را جهت ادامه درخواست یازدهم شهریور را نداد

مینیمم شارژ تعلق میگیرد