joosh maye jey NDT

1661

مشعل پویا اصفهان- قرارداد 1011-03-پ-م پ ا

Radiography TEST Report for Tank / Vessel

Report No.	MP-0130	Reference Standard:	ASME Sec VIII	RT Device S/N:	15064	Density:	2-4	Received Dose(µsv)	Geiger	Dosimeter	Radiographer Name	Personnel Code
Report Date:	25/05/1405	RT Instruction No.	J-104-IN-16	KV:		Sensitivity:	1/2	0µsv	…	0	رشید ناصری پیدنی	1000
Radiography Date:	23/05/1405	RT Technique:		Source Power:	92 ci	Film Type:	MX125- PB-10	50µsv	PN11302004	0	جمشید ناصری	1133
Request No.	78	SWSI ☑ DWSI ☐	DWDI ☐	Source Size:	2-2	Total Film Length:	2,240CM	36µsv	PN10990600	0	سینا ناصری پیدنی	1165
Page:	1/1	IQI 6 - 12	Fe ISO	Exposure Time:	300min	Spoiled Film:		…	…	…	…	

Number of locations:	5	Total request (inch diameter/film sheet):	4900	Number of radiographic lesions:	3	Total radiographed (inch diameter/film sheet):	2,240CM	Start time:	17:30	End time:	4:00

Row	Joint No.	Line No.	RT No.	Plate (cm)	Thk (mm)	Film Size	Segment	Material	Welder Stamp W1	Welder Stamp W2	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
1	WC-10	PSA/MPE/EORC-D-7701-02	272		12	40*44		C.S	M10/11/28		BW		78	ACC	☑	☐	☐	☐	☐	
2	WL-16	PSA/MPE/EORC-D-7701-02	278		12	30*8		C.S	M09/10/28		BW		78	ACC	☑	☐	☐	☐	☐	
3	WL-19	PSA/MPE/EORC-D-7701-02	280		12	30*8		C.S	M10/11/31		BW		78	ACC	☑	☐	☐	☐	☐	
0						*									☐	☐	☐	☐	☐	
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Number of radiographed welds:	3	Total inch:	2,240CM	Total number of film sheets:	60	

Legend: **P:** Prosity **CP:** Cluster porosity **LOP, IP:** Lack Of Penetration, Inadequate Penetration **UC:** UnderCut **SI:** Slag Inclusion **HB:** Hollow Bead **EP:** Excess Penetration **WH:** Worm Hole
C: Crack **CC:** Crater Crack **LOF, IF:** Lack Of Fusion, Incomplete Fusion **BT:** Burn Through **CL:** Cold Lap **MA:** MisAlignment **IC:** Internal Concavity **FM:** Film Mark

Sub-Contractor (NDT Contractor)		Owner
Operator (Level II)	**Technical Manager**	
Name: رشید ناصری پیدنی	Name: سینا حاجی مقصودی	Name:
Date: 25/05/1405	Date:	Date:
Sign:	Sign:	Sign:

Code: J-104-FO-09 **Revision:** 04 **Issue.Date:** 1400.11.02 **Rev.Date:** 1404.07.29