

				1661				مشعل پویا اصفهان- قرارداد 03-1011-پ-م پ ا Radiography TEST Report for Tank / Vessel													
Report No. MP-0129		Reference Standard: ASME Sec VIII		RT Device S/N: 15064		Density: 2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code					
Report Date: 25/05/1405		RT Instruction No. J-104-IN-16		KV:		Sensitivity: 1/2		0μsv		...		0		رشید ناصری پیدنی		1000					
Radiography Date: 22/05/1405		RT Technique:		Source Power: 93 ci		Film Type: MX125- PB-10		90μsv		PN11302004		0		جمشید ناصری		1133					
Request No. 78		SWSI ☒ DWSI ☐ DWDI ☐		Source Size: 2-2		Total Film Length: 2,280CM		50μsv		PC 530		0		محمد ناصری پیدنی		1268					
Page: 1/1		IQI 6 - 12 Fe ISO		Exposure Time: 250min		Spoiled Film:		...		...		...		...							
Number of locations: 9		Total request (inch diameter/film sheet): 6840		Number of radiographic lesions: 4		Total radiographed (inch diameter/film sheet): 2,280CM		Start time:		18:30		End time:		4:00							
Row	Joint No.	Line No.	RT No.	Plate (cm)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark	
									W1	W2											
1	WC-09	PSA/MPE/EORC-D-7701-02	271		12	40*44		C.S	M10/11/28		BW		78	ACC	☒	☐	☐	☐	☐		
2	WL-17	PSA/MPE/EORC-D-7701-02	279		12	30*8		C.S	M20/12/28		BW		78	ACC	☒	☐	☐	☐	☐		
3	WL-21	PSA/MPE/EORC-D-7701-02	281		12	30*8		C.S	M20/11/31		BW		78	ACC	☒	☐	☐	☐	☐		
4	WL-04	PSA/MPE/EORC-D-7701-03	31 RC RP1		15	40*1		C.S	M11		BW		78	ACC	☒	☐	☐	☐	☐		
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Number of radiographed welds: 4		Total inch: 2,280CM		Total number of film sheets: 61																	
Legend:		P: Proximity		CP: Cluster porosity		LOP, IP: Lack Of Penetration, Inadequate Penetration		UC: UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole					
		C: Crack		CC: Crater Crack		LOF, IF: Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark					
Sub-Contractor (NDT Contractor)										Owner											
Operator (Level II)										Technical Manager											
Name: رشید ناصری پیدنی										Name: سینا حاجی مقصودی											
Date: 25/05/1405										Date:											
Sign:										Sign:											