

				1661				مشعل پویا اصفهان- قرارداد 03-1011-پ-م پ ا Radiography TEST Report for Tank / Vessel												
Report No. MP-0123		Reference Standard: ASME Sec VIII		RT Device S/N: 13060-12875		Density: 2-4		Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code				
Report Date: 15/05/1405		RT Instruction No. J-104-IN-16		KV:		Sensitivity: 1/2		0μsv		...		0		رشید ناصری پیدنی		1000				
Radiography Date: 11/05/1405		RT Technique:		Source Power: 75 ci		Film Type: MX125- PB-10		100μsv		PN11302004		0		جمشید ناصری		1133				
Request No. 67		SWSI ☒ DWSI ☐ DWDI ☐		Source Size: 2-2		Total Film Length: 1,920CM		120μsv		PC 530		0		محمد ناصری پیدنی		1268				
Page: 1/1		IQI 6 - 12 Fe ISO		Exposure Time: 450min		Spoiled Film:		...		...		...		...						
Number of locations: 8		Total request (inch diameter/film sheet):		1920		Number of radiographic lesions: 8		Total radiographed (inch diameter/film sheet):		1,920CM		Start time:		18:00		End time: 3:00				
Row	Joint No.	Line No.	RT No.	Plate (cm)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	WL-07	PSA/MPE/EORC-D-7701-03	225		12	30*8	0-200	C.S	PE-20/11/		BW		67	ACC	☒	☐	☐	☐	☐	
2	WL-08	PSA/MPE/EORC-D-7701-03	226		12	30*8	0-200	C.S	PE-20/11/		BW		67	ACC	☒	☐	☐	☐	☐	
3	WL-11	PSA/MPE/EORC-D-7701-03	227		12	30*8	0-200	C.S	PE-20/11/		BW		67	ACC	☒	☐	☐	☐	☐	
4	WL-12	PSA/MPE/EORC-D-7701-03	228		12	30*8	0-200	C.S	PE-20/11/		BW		67	ACC	☒	☐	☐	☐	☐	
5	WL-13	PSA/MPE/EORC-D-7701-03	229		12	30*8	0-200	C.S	PE-12/10/		BW		67	ACC	☒	☐	☐	☐	☐	
6	WL-14	PSA/MPE/EORC-D-7701-03	230		12	30*8	0-200	C.S	PE-10/12/		BW		67	ACC	☒	☐	☐	☐	☐	
7	WL-16	PSA/MPE/EORC-D-7701-03	231		12	30*8	0-200	C.S	PE-20/09/		BW		67	ACC	☒	☐	☐	☐	☐	
8	WL-19	PSA/MPE/EORC-D-7701-03	234		12	30*8		C.S	PE-12/10/		BW		67	ACC	☒	☐	☐	☐	☐	
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Number of radiographed welds: 8		Total inch: 1,920CM		Total number of film sheets: 64																
Legend:		P: Proximity		CP: Cluster porosity		LOP, IP: Lack Of Penetration, Inadequate Penetration		UC: UnderCut		SI: Slag Inclusion		HB: Hollow Bead		EP: Excess Penetration		WH: Worm Hole				
		C: Crack		CC: Crater Crack		LOF, IF: Lack Of Fusion, Incomplete Fusion		BT: Burn Through		CL: Cold Lap		MA: MisAlignment		IC: Internal Concavity		FM: Film Mark				
Sub-Contractor (NDT Contractor)										Owner										
Operator (Level II)										Technical Manager										
Name: رشید ناصری پیدنی										Name: سینا حاجی مقصودی										
Date: 15/05/1405 درخواست صفر شد										Date:										
Sign:										Sign:										
Code: J-104-FO-09										Revision: 04										
Issue.Date: 1400.11.02										Rev.Date: 1404.07.29										