

		1661	مشعل پویا اصفهان- قرارداد 03-1011-پ-م پ															
Radiography TEST Report for Tank / Vessel																		
Report No.	MB-0119	Reference Standard:	ASME Sec VIII	RT Device SN:	13060													
Report Date:	13/05/1405	RT Instruction No.	J-104-EN-16	Density:	2-4													
Radiography Date:	08/05/1405	RT Technique:	SWI ☐ DWSI ☒ DWDI ☐	Sensitivity:	1/2													
Request No.	65	Source Power:	39 ci	Film Type:	MX125-P6-16													
Page:	1/1	Source Size:	2-2	Total Film Length:	945CM													
		Exposure Time:	250min	Spooled Film:	---													
Number of locations:	8	Total request (inch diameter/film sheet):	945	Number of radiographic lesions:	8													
				Total radiographed (inch diameter/film sheet):	945CM													
				Start time:	19:30													
				End time:	3:30													
Row	Joint No.	Line No.	RT No.	Plate (cm)	Thk (mm)	Film Size	Segment	Material	Welder Stamp	Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reheat	Cut-Out	Remark
									W1	W2								
1	1	PSA-MPE/D7701-02-N2	214		9.5-40	40*6	24	CS	PE-10/11/2		BW	65	ACC	☒	☐	☐	☐	
2	1	PSA-MPE/D7701-02-N4	215		11.12	15*3	3"	CS	MPE-10/20		BW	65	ACC	☒	☐	☐	☐	
3	2	PSA-MPE/D7701-02-N4	216	15	11.12	15*3	3"	CS	MPE-20		BW	65	ACC	☒	☐	☐	☐	
4	3	PSA-MPE/D7701-02-N4	217	15	11	15*3	3"	CS	MPE-20		BW	65	ACC	☒	☐	☐	☐	
5	2	PSA-MPE/D7701-02-N2	218	40	14.5	40*6	24"	CS	MPE-10/11		BW	65	ACC	☒	☐	☐	☐	
6	9	PSA-MPE/D7701-03-N2	219	40	14.5	40*6	24"	CS	MPE-10/64		BW	65	ACC	☒	☐	☐	☐	
7	1	PSA-MPE/D7701-02-N5	223	15	11.12	15*3	3"	CS	MPE-20		BW	65	ACC	☒	☐	☐	☐	
8	2	PSA-MPE/D7701-02-N5	224	15	11.12	15*3	3"	CS	MPE-20		BW	65	ACC	☒	☐	☐	☐	
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