

1661

مشعل پویا اصفهان- قرارداد 03-1011-پ-م پ ا

Radiography TEST Report for Tank / Vessel

Report No.	MP-0115	Reference Standard:	ASME Sec VIII	RT Device S/N:	13060	Density:	2-4	Received Dose(μsv)		Geiger		Dosimeter		Radiographer Name		Personnel Code	
Report Date:	30/04/1405	RT Instruction No.	J-104-IN-16	KV:		Sensitivity:	1/2	0μsv		...		0		رشید ناصری پیدنی		1000	
Radiography Date:	27/04/1405	RT Technique:		Source Power:	43 ci	Film Type:	MX125- PB-10	50μsv		PN11302004		0		جمشید ناصری		1133	
Request No.	60	SWSI ☒ DWSI ☐ DWDI ☐		Source Size:	2-2	Total Film Length:	800CM	110μsv		PC 530		0		محمد ناصری پیدنی		1268	
Page:	1/1	IQI	6 - 12 Fe ISO	Exposure Time:	500min	Spoiled Film:		...		...		...		...			
Number of locations:	6	Total request (inch diameter/film sheet):	1440	Number of radiographic lesions:	4	Total radiographed (inch diameter/film sheet):	800CM	Start time:	19:00	End time:	4:30						

Row	Joint No.	Line No.	RT No.	Plate (cm)	Thk (mm)	Film Size	Segment	Material	Welder Stamp		Welding Process	Joint Type	Req No.	Weld Defect	Accept	Repair	Reshoot	Retake	Cut-Out	Remark
									W1	W2										
1	HWL1	PSA-MPE/AD-7701-HEAD-14N	195		40	40*9		SA516-70N	NAP		BW		60	ACC	☒	☐	☐	☐	☐	
2	HWL2	PSA-MPE/AD-7701-HEAD-14N	196		40	40*9		SA516-70N	NAP		BW		60	ACC	☒	☐	☐	☐	☐	
3	WQT	VAHID MORADI DASHT PA GERDI	C 410	40	20	40*1		C.S	6G		BW		20	ACC	☒	☐	☐	☐	☐	
4	WQT	HOSEIN GASHOOL	C 409	40	20	40*1		C.S	6G		BW		20	ACC	☒	☐	☐	☐	☐	
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